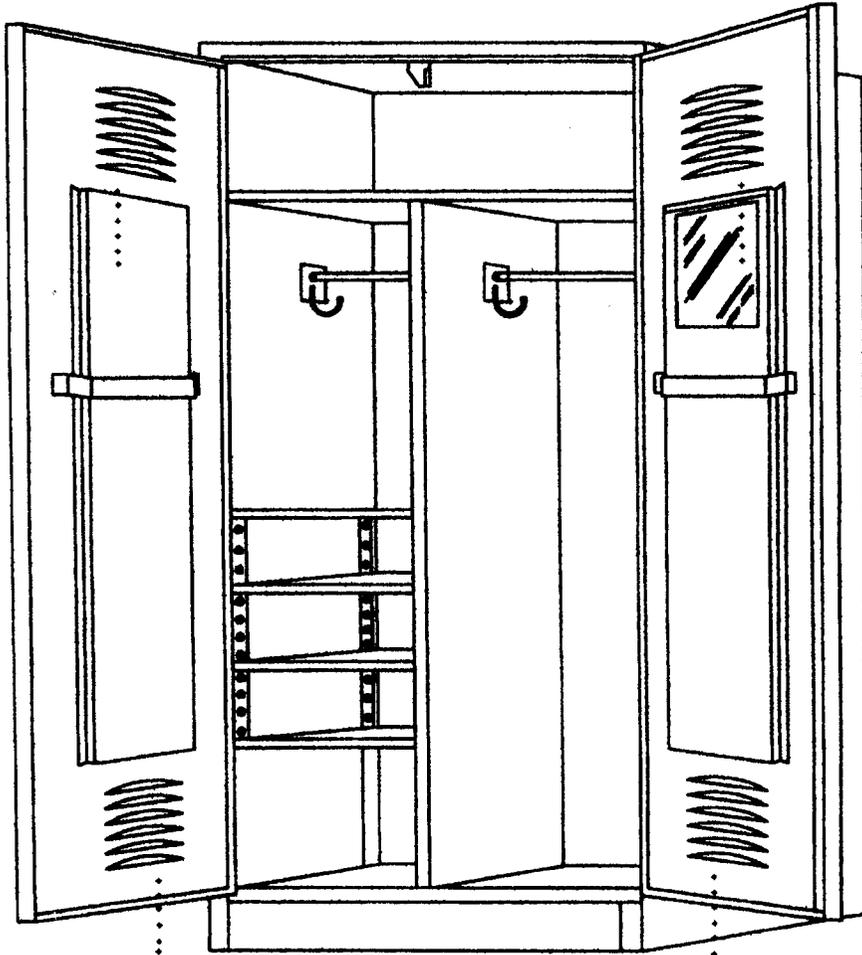


ASSEMBLY INSTRUCTIONS

LOCKER, CLOTHING, STEEL, TWO DOOR

SPECIFICATION MIL-L-17948F

SIZE 30" WIDE X 21" DEEP X 78" HIGH



PARTS LIST CATPIEC700

1	DOOR FRAME ASSY (W/DOORS)	1	COAT ROD
1	L. H. SIDE SUB-ASSEMBLY	2	REAR LEGS
1	R. H. SIDE	2	COAT ROD BRACKETS
1	INNER PARTITION SUB-ASSY.	4	ADJUSTABLE FOOT PLATES
1	TOP	2	COAT HOOKS
1	BOTTOM	86	8-32 X 1/2" MECHINE SCREWS
1	HAT SHELF	70	8-32 X 3/8" MECHINE SCREWS
1	BACK	12	8-32 X 1/2" MECHINE SCREWS
4	ADJUSTABLE SHELVES	4	8-32 X 3/8" FLAT HEAD
2	SIDES BASES	2	TOWEL BARS

1. LAY BACK PANEL, FLANGE UP, ON ASSEMBLY BENCH OR WOODED HORSES PADDED TO PROTECT PAINTED SURFACE.

2. STAND L.H. SIDE (WITH SHELF STANDARDS ATTACHED TOWARD BOTTOM) ON EDGE INSIDE FLANGE OF BACK PANEL AND FASTEN TO BACK WITH 8-32 X 3/8" SLOTLESS SCREWS, LEAVING TWO BOTTOM HOLES OPEN. LOCKWASHERS ARE TO BE USED ON EACH SCREW.

3. STAND R.H. SIDE ON EDGE INSIDE FLANGE OF BACK PANEL AND FASTEN AS IN STEP TWO.

4. PLACE TOP, WITH FLANGES DOWN AND WITH LONG FLANGE FACING UP, AND FASTEN TO SIDES AND BACK WITH TEN 8-32 X 3/8" SLOTLESS SCREWS.

5. PLACE HAT SHELF WITH FLANGE DOWN AND FASTEN TO SIDES WITH FOUR 8-32 X 3/8" SLOTLESS SCREWS.

6. ATTACH ANGLE LEGS ON INSIDE OF FLANGES ON R.H. AND L.H. SIDES AT BOTTOM OF LOCKER WITH 8-32 X 3/8" SLOTLESS SCREWS.

7. PLACE BOTTOM WITH FLANGES DOWN AND WITH LONG FLANGE FACING UP, AND FASTEN TO SIDES AND BACK WITH TEN 8-32 X 3/8" SLOTLESS SCREWS.

8. PLACE PARTITION (WITH SHELF STANDARDS TOWARD BOTTOM AND FACING L.H. SIDE) BETWEEN HAT SHELF AND BOTTOM FASTEN TO SAME WITH FOUR 8-32 X 3/8" SLOTLESS SCREWS.

9. WITH ASSEMBLY STILL LEANING ON BACK PUT DOOR ASSEMBLY IN PLACE MAKING SURE LOCKER SIDES FIT INSIDE FRAME ANGLES. ALSO, PLACE THE FLANGE OF THE TOP AND BOTTOM FIT INTO THE TOP AND BOTTOM CHANNELS OF DOOR FRAME, FASTEN TO SIDES WITH SIXTEEN 8-32 X 3/8" SLOTLESS SCREWS.

10. PLACE SIDE BASES AND ADJUSTABLE FOOT PLATES IN POSITION INSIDE FRONT AND REAR ANGLES AND FASTEN TOP OF SIDE BASES WITH FOUR 8-32 X 3/8" SLOTLESS SCREWS.

11. STAND LOCKER IN UPRIGHT POSITION

12. FASTEN TWO TOWEL BARS TO INSIDE OF DOORS WITH FOUR 8-32 X 3/8" SLOTLESS COUNTERSUNK SCREWS.

13. FASTEN BACK FLANGE OF PARTITION TO BACK PANEL WITH SIX 8-32 X 3/8" SLOTLESS SCREWS

14. FASTEN TWO COAT HOOKS TO COAT ROD BRACKETS WITH TWO 8-32 X 3/8" SLOTLESS SCREWS.

15. PUT COAT ROD THROUGH HOLE IN PARTITION AND PLACE BRACKETS WITH HOOKS ON EACH END. FASTEN TO LOCKER SIDES WITH FOUR 8-32 X 3/8" SLOTLESS SCREWS.

16. PLACE SHELVES ON STANDARDS ATTACHED TO L.H. SIDE AND PARTITION. SHELVES MAY BE PLACED IN ANY POSITION.

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CONTENTS OF HARDWARE & POLY BAG (ALSO PACKED IN HARDWARE BOX)