

**UNICOR**

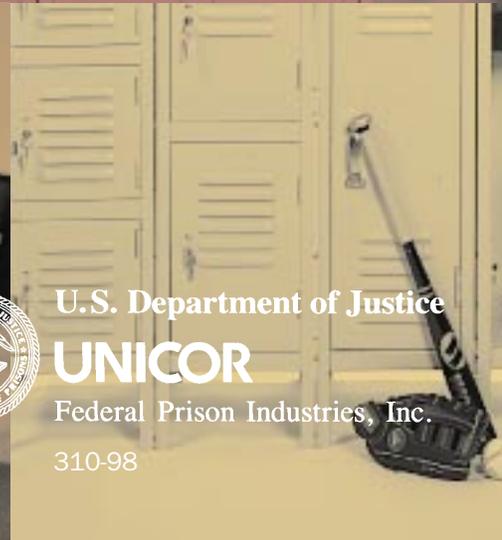
**METAL**

# PRODUCTS CATALOG

Industrial & Commercial Shelving • Lockers & Cabinets

Storage Cabinets • Wardrobes • Pallet Racks

Mezzanines • Tables • Accessories



U.S. Department of Justice

**UNICOR**

Federal Prison Industries, Inc.

310-98



U.S. Department of Justice

**UNICOR**

Federal Prison Industries, Inc.

UNICOR has been manufacturing top quality, durable metal products for over 50 years. We are proud of our capabilities and are ready, willing, and able to put them to work for you.

We are convenient and easy to use. Since UNICOR is a government established source you need not waste valuable time with a prolonged procurement process. You can come directly to us. Additionally, you don't need a firm specification before you talk with us. We may even be able to suggest solutions to your needs. All you have to do is give us a call.

This catalog is not intended to be all inclusive. Rather, it is designed to give you an idea of our diverse product line. If you don't see exactly what you need, contact us and we will gladly work with you to prototype a product to your exact specifications.

Your complete and absolute satisfaction is our top priority. We are committed to this goal. In fact, we are so sure you will be satisfied with our products and services that we offer the following "Escape Proof" Guarantee.

We take great pride in teaching a good work ethic and marketable job skills in order to produce high quality goods and services for our customers. We are committed to your complete and continual satisfaction. If, in any time, an item we have provided does not entirely meet your expectations, we will cheerfully and promptly repair or replace it, entirely at our expenses.

Let us show you what we can do for you.

TO ORDER CALL TOLL FREE

800-827-3168

ORDER ON THE INTERNET

[www.unicor.gov](http://www.unicor.gov)

# About UNICOR/Table of Contents

*A mandate to help others ... that benefits you.* UNICOR is a wholly-owned government corporation, established by Congress in 1934 to train, educate and employ inmates in the Federal prison system. Today, in five technologically advanced metal fabrication facilities nationwide, UNICOR workers are learning marketable skills and the rewards of a job well done. Key to UNICOR's ability to fulfill its mandate and remain financially self-sustaining is the high quality of products it offers Federal government customers — at competitive prices. You'll find in this catalog an extraordinary variety of versatile metal products that help you get the most out of your space and budget. Look for:

- Ready-to-assemble shelving in an outstanding range of dimensions and strengths, shipped ready to assemble with fasteners for easy assembly with hand tools, or assembled by UNICOR if you like, at a nominal charge.
- Component parts, such as bins, drawers and doors, that instantly increase the functionality of shelving.
- Racking, catwalks and mezzanines for specialized operations.
- Furniture and accessories that are economical and durable.
- Custom-fabricated products, developed free of government solicitation requirements with UNICOR's Product Support Center. Plus, UNICOR design services are always available to help you make optimum use of your space. Depending on your project's complexity, design specialists can provide guidance over the phone, prepare sketches and estimates from a floor plan you provide, or even visit your site to develop a layout — all at no charge.

*The ultimate security:* a full guarantee. UNICOR is committed to meeting your highest standards for performance. If at any time a product does not meet your expectations, UNICOR will promptly repair or replace it at no expense to you.

We invite you now to get to know UNICOR's quality metal products and the flexibility and versatility they offer. And if you have any questions, please call **UNICOR's Customer Service Center at (800) 827-3168.**

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## How to Order From UNICOR

- 1. Call us toll free at (800) 827-3168**  
Please have your credit card information ready if you are going to charge your purchase.
- 2. Fax your order to (606) 254-9048**  
Be sure to include all credit card information
- 3. Mail your purchase order to:**  
UNICOR Customer Service Center  
P.O. Box 11670  
Lexington, KY 40577-1670
- 4. Order on the Internet: [www.unicor.gov](http://www.unicor.gov)**

If you are paying by credit card, please include your credit card information on the order form. Your personal information will be kept confidential. Only UNICOR supervisory staff will process and ship credit card orders.

### Escape Proof Guarantee

We take great pride in teaching a good work ethic and marketable job skills to inmates in order to produce high quality goods and services for our customers. We are committed to your complete and continual satisfaction. If, at any time, an item we have provided does not entirely meet your expectations, we will cheerfully and promptly repair or replace it, entirely at our expense. **Contact the Customer Service Center at (800) 827-3168.**



## With UNICOR, It's Easy to Find — and Order — Products That Work Best For You

UNICOR gives you the choice you need to find exactly the right products for your space and requirements. In fact, there are so many choices and options available to you, we've separated product information into two separate volumes: this catalog and a Price List. Your UNICOR catalog provides descriptions of product groups. The Price List lists stock numbers and prices for specific products within those groups.

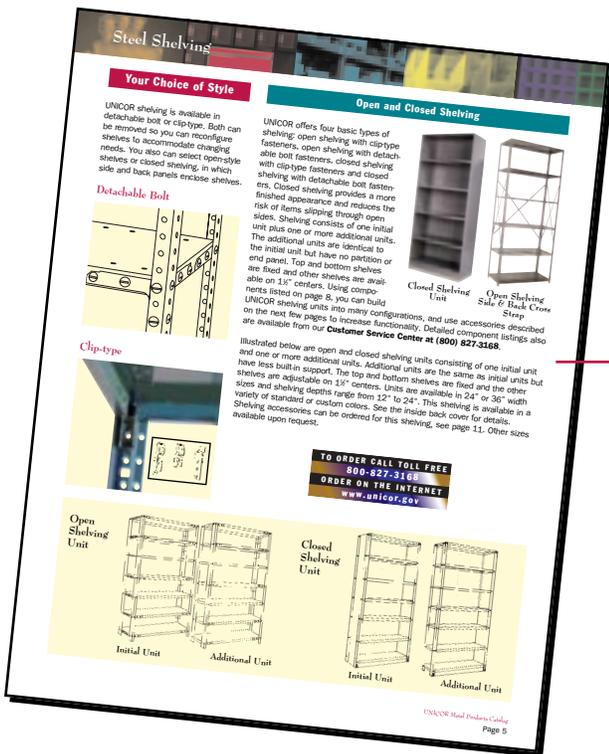
Here's how to use your UNICOR Catalog and Price List together to order the products you need:

- Learn about the UNICOR products offered by looking through your catalog.
- Turn to the corresponding page in the Price List to review your many size, style and strength options. Select the item you need by its stock number.
- Select the color in which you want the product, and add the two-digit color-code (found on the inside back cover) to each item on your order.

**Remember to order, you will need:  
Stock Number + Color Code**

### UNICOR Metals Product Catalog Page

### Corresponding Page in UNICOR Price List



**UNICOR OPEN SHELVING UNITS**

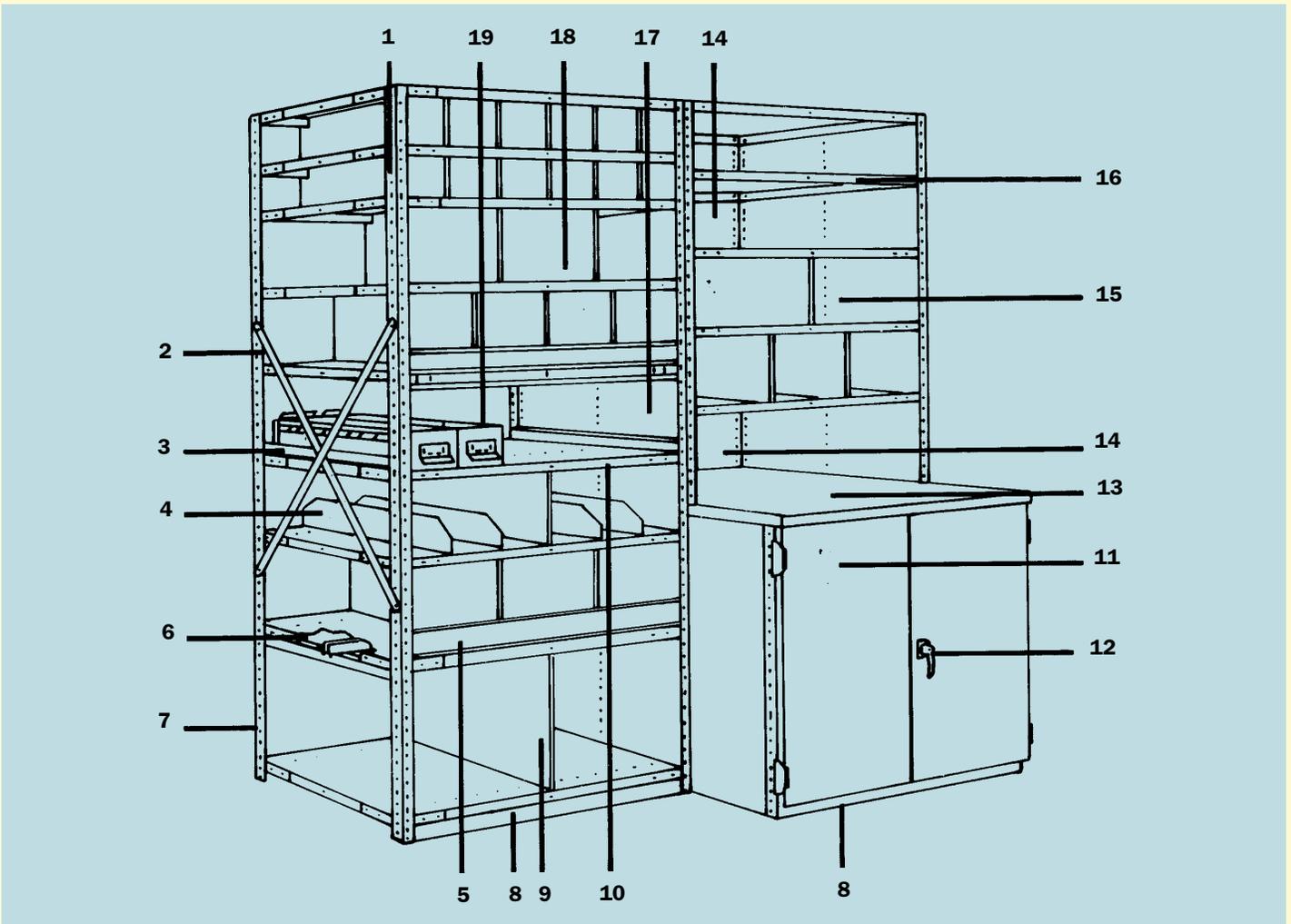
Stock #	Weight	HEIGHT	WIDTH	DEPTH	HEIGHT	CLASS	PRICE
SW0001	92	1	24	12	75	1A	\$80.00
SW0002	92	A	24	12	75	1A	\$80.00
SW0004	87	A	24	12	75	2	\$83.00
SW0005	100	A	24	12	75	3	\$73.00
SW0006	95	A	24	12	75	3	\$69.00
SW0007	94	A	24	12	75	3	\$77.00
SW0009	88	A	24	12	87	1A	\$88.00
SW0010	99	A	24	12	87	2	\$75.00
SW0011	115	A	24	12	87	2	\$90.00
SW0012	109	A	24	12	87	3	\$108.00
SW0013	106	A	24	12	87	3	\$92.00
SW0014	99	A	24	12	99	1A	\$99.00
SW0015	116	A	24	12	99	1A	\$83.00
SW0016	112	A	24	12	99	2	\$98.00
SW0017	130	A	24	12	99	2	\$91.00
SW0018	123	A	24	12	99	3	\$114.00
SW0019	118	A	24	12	99	3	\$95.00
SW0020	110	A	24	12	111	1A	\$100.00
SW0021	122	A	24	12	111	1A	\$92.00
SW0022	124	A	24	12	111	2	\$120.00
SW0023	144	A	24	12	111	2	\$123.00
SW0024	134	A	24	12	111	3	\$123.00
SW0025	93	A	24	15	75	1A	\$105.00
SW0026	85	A	24	15	75	1A	\$85.00
SW0028	95	A	24	15	75	2	\$97.00
SW0029	108	A	24	15	75	2	\$79.00
SW0030	103	A	24	15	75	3	\$95.00
SW0031	103	A	24	15	75	3	\$95.00
SW0032	97	A	24	15	87	1A	\$93.00
SW0033	115	A	24	15	87	1A	\$81.00
SW0034	109	A	24	15	87	2	\$88.00
SW0035	124	A	24	15	87	2	\$109.00
SW0036	119	A	24	15	87	3	\$105.00
SW0037	117	A	24	15	99	1A	\$105.00
SW0038	118	A	24	15	99	1A	\$87.00
SW0039	130	A	24	15	99	2	\$114.00
SW0040	123	A	24	15	99	2	\$97.00
SW0041	140	A	24	15	99	3	\$119.00
SW0042	133	A	24	15	99	3	\$99.00
SW0043	130	A	24	15	111	1A	\$117.00
SW0044	141	A	24	15	111	1A	\$97.00
SW0046	136	A	24	15	111	2	\$108.00
SW0047	156	A	24	15	111	2	\$130.00
SW0048	143	A	24	15	111	3	\$118.00
SW0049	99	A	24	18	75	1A	\$87.00
SW0050	94	A	24	18	75	1A	\$75.00
SW0051	108	A	24	18	75	2	\$85.00
SW0052	103	A	24	18	75	2	\$85.00
SW0053	160	A	24	18	75	3	\$120.00
SW0054	155	A	24	18	75	3	\$120.00
SW0055	110	A	24	18	87	1A	\$112.00
SW0056	107	A	24	18	87	1A	\$88.00
SW0057	124	A	24	18	87	1A	\$82.00
SW0058	114	A	24	18	87	2	\$92.00
SW0059	165	A	24	18	87	2	\$148.00
SW0060	172	A	24	18	87	3	\$148.00
SW0061	128	A	24	18	99	1A	\$108.00
SW0062	121	A	24	18	99	1A	\$97.00
SW0063	140	A	24	18	99	2	\$117.00
SW0064	133	A	24	18	99	2	\$107.00
SW0065	206	A	24	18	99	3	\$141.00
SW0066	119	A	24	18	99	3	\$141.00
SW0067	142	A	24	18	111	1A	\$118.00
SW0068	134	A	24	18	111	1A	\$118.00
SW0069	156	A	24	18	111	1A	\$102.00
SW0070	149	A	24	18	111	2	\$108.00
SW0071	230	A	24	18	111	2	\$111.00
SW0072	222	A	24	18	111	3	\$129.00
SW0073	175	A	24	18	111	3	\$161.00
SW0074	110	A	24	24	75	1A	\$99.00
SW0075	125	A	24	24	75	1A	\$92.00
SW0076	120	A	24	24	75	2	\$105.00
SW0077	120	A	24	24	75	2	\$105.00
SW0078	178	A	24	24	75	3	\$120.00
SW0079	132	A	24	24	87	1A	\$108.00
SW0080	126	A	24	24	87	1A	\$94.00
SW0081	163	A	24	24	87	2	\$119.00
SW0082	137	A	24	24	87	2	\$100.00
SW0083	210	A	24	24	87	3	\$161.00
SW0084	204	A	24	24	87	3	\$161.00
SW0085	149	A	24	24	99	1A	\$119.00
SW0086	142	A	24	24	99	1A	\$102.00
SW0087	156	A	24	24	99	2	\$129.00
SW0088	162	A	24	24	99	2	\$129.00
SW0089	156	A	24	24	99	3	\$119.00
SW0090	237	A	24	24	99	3	\$178.00
SW0091	230	A	24	24	99	3	\$178.00
SW0092	146	A	24	24	111	1A	\$120.00
SW0093	146	A	24	24	111	1A	\$120.00
SW0094	182	A	24	24	111	2	\$143.00
SW0095	241	A	24	24	111	2	\$174.00
SW0096	256	A	24	24	111	3	\$185.00

## UNICOR Quality Shelves

- Available in a wide variety of sizes
- Available in three classes of weight-bearing capacity
- Your choice of clip-type or bolt fastening

With UNICOR steel shelving elements, you can easily construct custom storage configurations that make the best use of your space. A basic unit is self-standing, and includes all shelves and

corner posts. A rack of units combines two or more units side by side or back to back, sharing common partitions. Single-faced racks have common intermediate partitions. Standard units have shelves spaced twelve inches apart on centers, adjustable on 1½" centers throughout the height of the units. All components comply with GSA requirements.

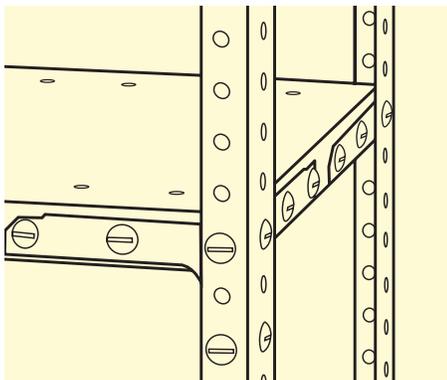


Name	Name	Name
1. Angle Sway Braces	7. Corner Post or Upright	14. Back Panel
2. Cross Strap Braces	8. Base Strip	15. End Panel
3. Flush Bars	9. Bin Dividers	16. Plain Shelf
4. Angle Bin Dividers	10. Label Holders	17. Intermediate Partition
5. Bin Front	11. Double Door	18. Bin Dividers
6. Shelf Reinforcing Side and Center Angles	12. Handle Lock	19. Storage Drawer
	13. Ledge Shelf	

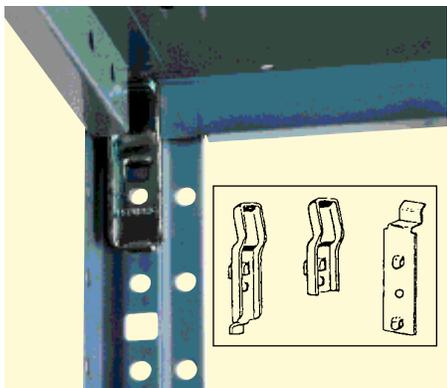
## Your Choice of Style

UNICOR shelving is available in detachable bolt or clip-type. Both can be removed so you can reconfigure shelves to accommodate changing needs. You also can select open-style shelves or closed shelving, in which side and back panels enclose shelves.

### Detachable Bolt



### Clip-type



## Open and Closed Shelving

UNICOR offers four basic types of shelving: open shelving with clip-type fasteners, open shelving with detachable bolt fasteners, closed shelving with clip-type fasteners and closed shelving with detachable bolt fasteners. Closed shelving provides a more finished appearance and reduces the risk of items slipping through open sides.

Shelving consists of one initial unit plus one or more additional units. The additional units are identical to the initial unit but have no partition or end panel. Top and bottom shelves are fixed and other shelves are available on 1½" centers. Using components listed on page 8, you can build UNICOR shelving units into many configurations, and use accessories described on the next few pages to increase functionality. Detailed component listings are also available from our **Customer Service Center at (800) 827-3168**.



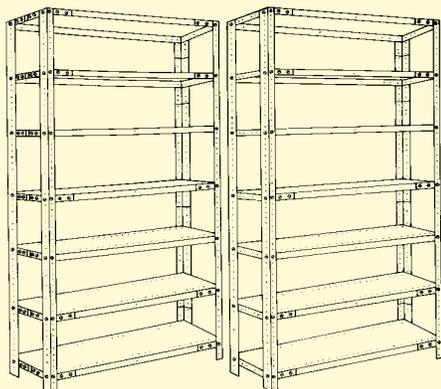
Closed Shelving Unit

Open Shelving Side & Back Cross Strap

Illustrated below are open and closed shelving units consisting of one initial unit and one or more additional units. Additional units are the same as initial units but have less built-in support. The top and bottom shelves are fixed and the other shelves are adjustable on 1½" centers. Units are available in 24" or 36" width sizes and shelving depths range from 12" to 24". This shelving is available in a variety of standard or custom colors. See the inside back cover for details. Shelving accessories can be ordered for this shelving, see page 11. Other sizes available upon request.

**TO ORDER CALL TOLL FREE  
800-827-3168  
ORDER ON THE INTERNET  
www.unicor.gov**

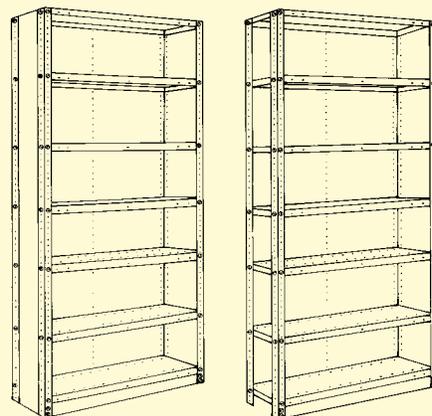
Open Shelving Unit



Initial Unit

Additional Unit

Closed Shelving Unit



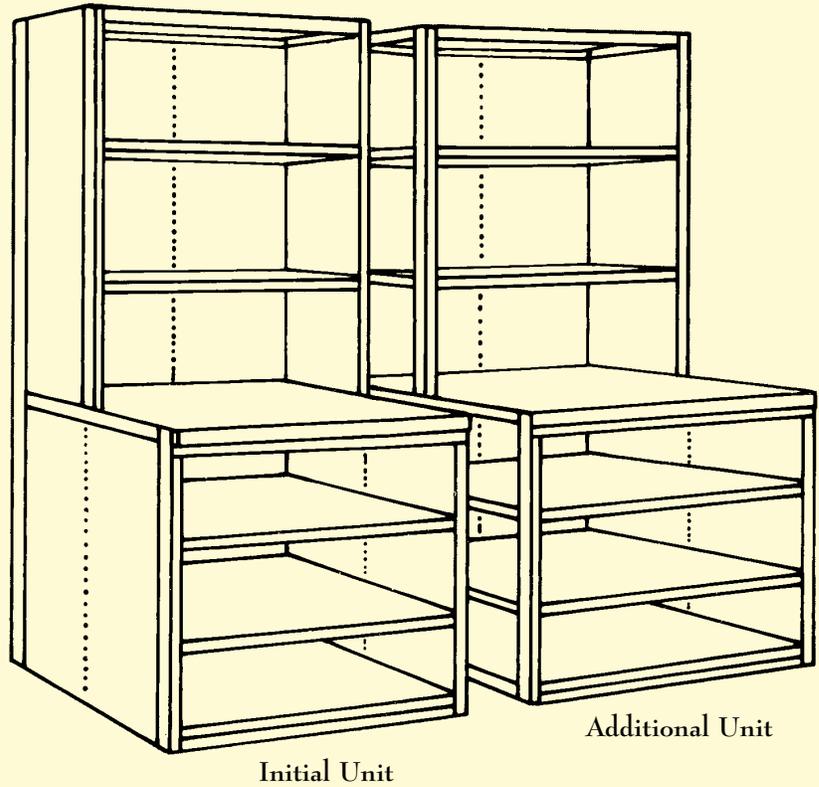
Initial Unit

Additional Unit

## Ledge Shelving

Ledge shelving has a smooth work surface. The ledge and the top and bottom shelves are fixed and the other shelves are adjustable on 1" centers. Additional units are the same as the initial unit without one partition or end panel. Widths range from 24" to 36" and the units are available in three load capacities. Comes in a variety of colors. See inside back cover for selection. Shelving accessories can be ordered for this shelving, see page 11.

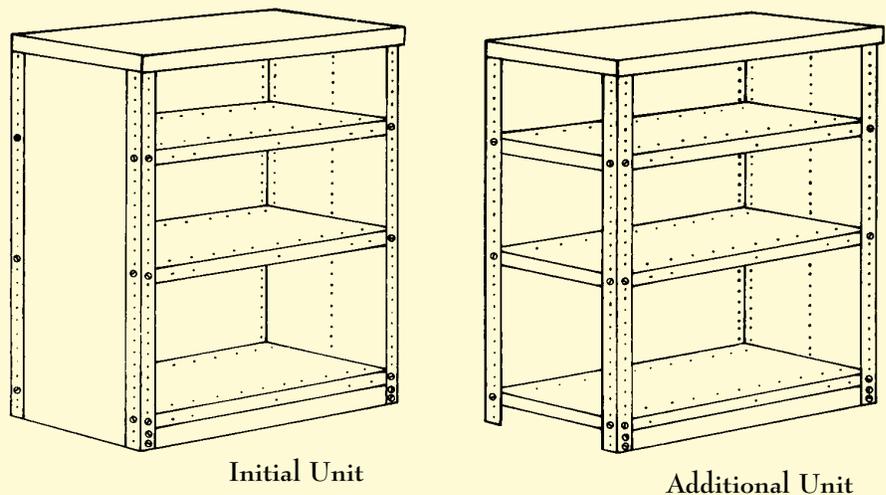
## Ledge Shelving Units



## Counter Shelving

Counter shelving has a smooth top ideal for a work surface. The counter top plus the top and bottom shelves are fixed. Additional units are the same as the initial unit without one partition or end panel. Units are 39" high, depths range from 12" to 24" and the units are available in three load capacities. This shelving is available in a variety of standard or custom colors. See the inside back cover for details. Shelving accessories can be ordered for this shelving, see page 11.

## Counter Shelving Units



**TO ORDER CALL TOLL FREE**

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**ORDER ON THE INTERNET**

**www.unicor.gov**

## Your Choice of Strength

UNICOR shelving is available in three classes or gauges of strength. Each class has a different weight capacity.

### Shelf Load Capacities

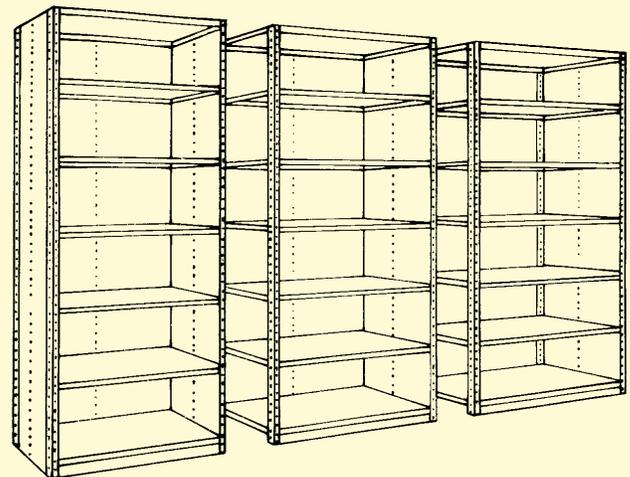
Shelf Size in Inches		Pound Per Shelf		
Depth	Width	Class 1A	Class 2	Class 3
12"	24"	1000	1200	2000
15"	24"	1000	1150	2000
18"	24"	900	1000	2200
24"	24"	900	1000	1700
30"	24"	800	900	1600
36"	24"	800	900	1500
12"	30"	900	1200	1800
15"	30"	900	1200	1750
18"	30"	800	1100	1700
24"	30"	800	1050	1650
30"	30"	750	1000	1600
36"	30"	650	950	1600
12"	36"	800	1000	1500
15"	36"	750	1100	1650
18"	36"	750	1000	1800
24"	36"	700	1000	1700
30"	36"	700	860	1500
36"	36"	500	700	1300
12"	42"	350	700	850
15"	42"	350	600	900
18"	42"	400	525	1300
24"	42"	350	700	1200
30"	42"	350	650	1050
36"	42"	350	650	1050
12"	48"	320	400	560
15"	48"	320	400	750
18"	48"	320	400	650
24"	48"	400	520	1000
30"	48"	400	400	1150
36"	48"	390	420	1000

## Your Choice of Size

UNICOR shelving is available in a wide range of depths, widths, and heights.

Depth	Width
12"	24"
15"	30"
18"	36"
24"	42"
30"	48"
36"	

Shelf Height in Inches	Openings	Shelves
75"	6"	7 "
87"	7"	8"
99"	8"	9"
111"	9 "	10"



Initial Unit Plus Two Additional Units

## How to Order UNICOR Unit Kits

All UNICOR shelving units are shipped ready to assemble with all required components, shelf clips, hardware and assembly instructions. To order standard height shelving:

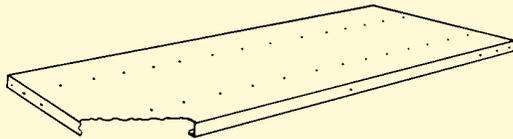
1. Determine the shelving type desired (open, closed, ledge, clip or bolt).
2. Determine shelf width and depth.
3. Refer to the Price List for options and stock numbers.
4. Use stock number, and color code number to order one starter unit and as many additional units as you need to form a continuous row of shelving, plus one ending kit to end each row.
5. Select the appropriate accessories for your application.
6. For help configuring shelving to make best use of your space.

# Shelving Components

When space limitations dictate a need for shelving units that are high in quality as well as performance, UNICOR is the company you can confidently depend on to provide shelf help that is versatile and efficient. Manufactured with a variety of unique features that make for quick assembly, these durable units can handle a diverse inventory of products, allowing you to effectively organize your merchandise for easy accessibility. At UNICOR, we offer you shelving solutions that expand not only your storage space, but your options as well.

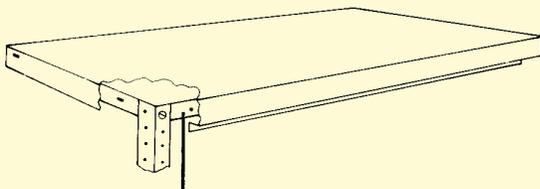
## Plain Shelf

Shelves come in one of three classes: class 1A, 2 and 3, depending on load requirements. Plain shelves are made from steel flanged down on all sides  $1\frac{3}{16}$ ", with holes at sides and ends for assembly to uprights, and  $\frac{5}{16}$ " holes spaced 2" apart on the surface for attachment of optional bin dividers. Shelves are available in depths of 12" through 36" and widths from 24" through 48". (Reinforcement angles sold separately.)



## Cornice Shelf

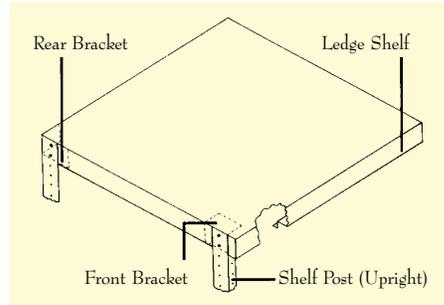
Made from 18-gauge steel, the cornice shelf gives a more finished appearance and smooth working surface over a plain top shelf of any unit. Available 2" thick in depths of 12" through 36" and widths from 24" through 42", the shelf is flanged 2" on the edge.



Top Shelf of Unit

## Ledge Shelf

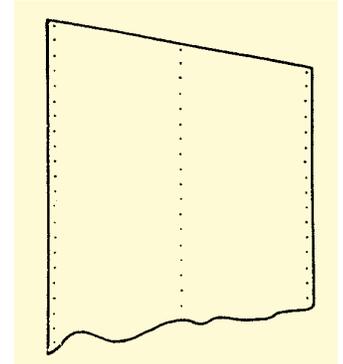
Made from 16-gauge steel, ledge shelves have a finished appearance and smooth working surface. They come with 2 front and 2 rear brackets already welded on, that are used



to attach the shelf to the unit. Available in depths from 18" through 36", widths from 24" through 42", the shelf is flanged 2" on the edge.

## Back Panels

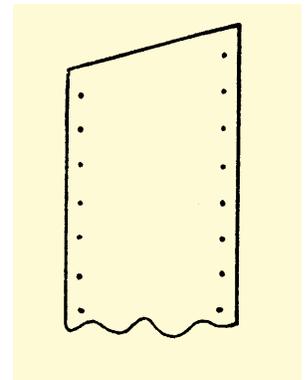
Made from 22-gauge steel (standard) and 24-gauge steel (clip-type), back panels are used at the back of shelves in single-faced units and between double-faced units. Mounting holes are spaced on 1" centers, with an additional vertical row of holes in the center for attachment to shelves.



Panels extend to floor to enclose base. Furnished for units in widths of 24" through 48" and heights from 39" through 111".

## End Panel/Partition

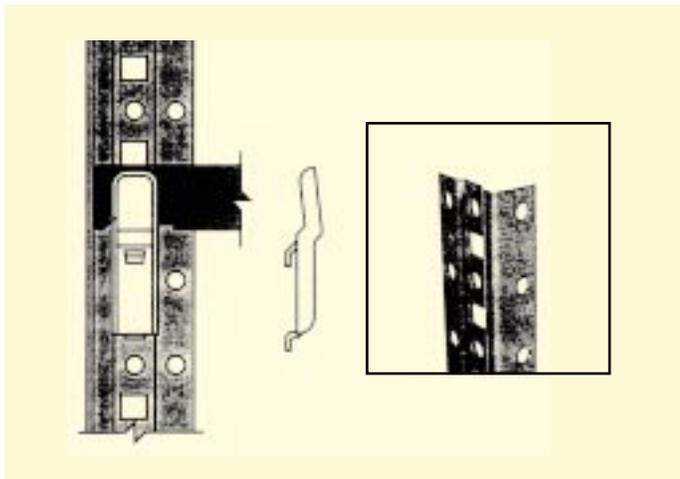
Made from 22-gauge steel (standard) and 24-gauge steel (clip-type), end panel partitions are used at ends of shelving units and at intermediate joints in rack formations. Mounting holes are spaced on 1" centers. Furnished for units 12" through 36" in depth. Panels for shelving 18" deep and over have an additional vertical row of holes in the center for attachment to shelves.



Panels for ends of the units extend to the floor to enclose the base. Available in heights 39" through 111".

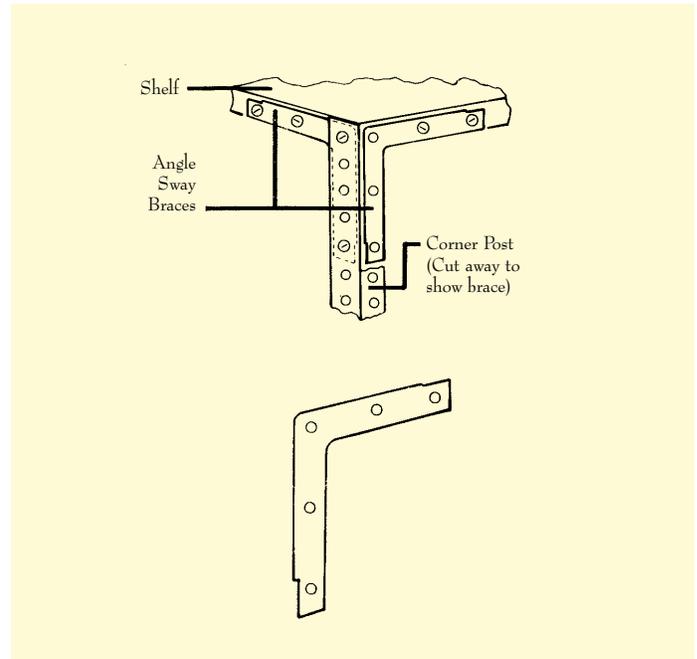
## Corner Post or Upright

All uprights (corner posts) are made from 14-gauge mild structural steel angles  $1" \times 1\frac{3}{4}" \times \frac{3}{32}$  (or)  $\frac{1}{8}"$  thick. Uprights have  $\frac{5}{16}"$  diameter holes on  $1\frac{1}{2}"$  centers which span the entire height of the post for self spacing adjustment. Four posts or upright are needed for each unit. Cross-strap braces, angle sway braces and partitions attach to the upright for added stability. Bolts, nuts and braces do not obstruct the full adjustability of the shelves. Uprights are available in heights from 36" to 193". Special heights made upon request.



## Angle Sway Brace

Made from 13-gauge steel. Each angle leg is  $14\frac{1}{16}"$  long x  $1\frac{3}{16}"$  wide. The angle sway brace reinforces open type shelving and provides clear unobstructed shelf openings. Use with heavy or extra heavy loads.



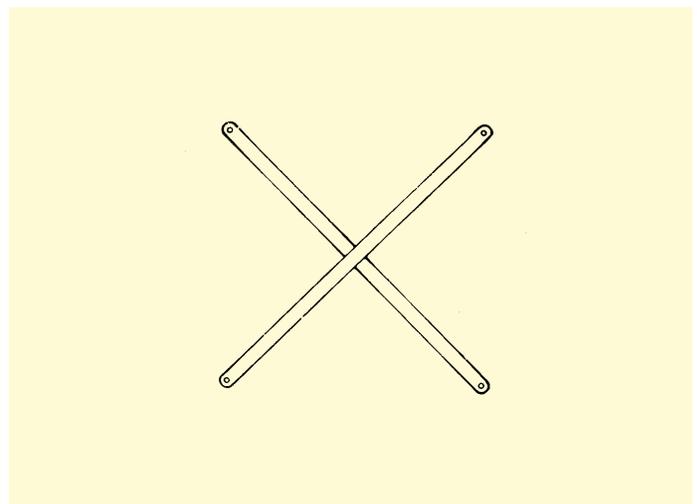
## Beaded Uprights

Made from 14-gauge steel, these uprights come with rectangular mounting holes the entire length of the post to receive shelf clips, permitting adjustment of shelf height in  $1\frac{1}{2}"$  increments.



## Cross Strap Brace

Made from  $\frac{1}{8}"$  thick steel strap 1" wide with  $\frac{5}{16}"$  holes at each end for bolting to post.



## Reinforcing Angles for Shelves

Reinforcing angles reinforce shelves to meet higher-class standards. Angles are available separately. If you are ordering standard shelving units (open, closed, counter or ledge), you may use these descriptions and the load capacity to determine the reinforcement class that meets your needs. Shelf and reinforcing angles can be sold separately.

### Class 1A Shelf

A Class 1A shelf is reinforced with a structural steel angle in front for light shelf loads. The angle is  $\frac{1}{8}$ " x 1" x 1" x width of shelf.

### Class 2 Shelf

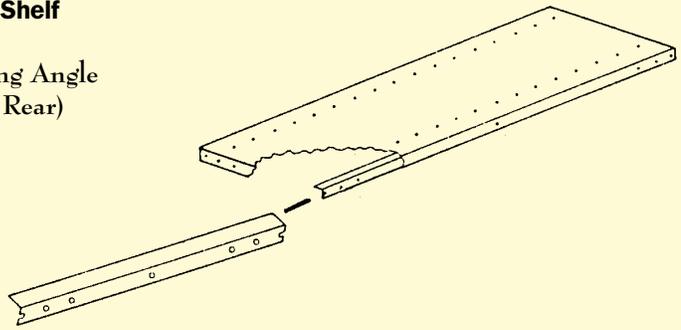
Class 2 shelf is reinforced with angles in front and rear to medium shelf loads. The angle is  $\frac{1}{8}$ " x 1" x 1" x width of shelf.

### Class 3 Shelf

Class 3 requires heavier  $\frac{3}{16}$ " reinforcing angles on the front and rear, two standard reinforcing angles in the center, and a side reinforcing angle on each end. The heavy front and rear angle is  $\frac{3}{16}$ " x 1" x 1" x width of shelf. The center is  $\frac{1}{8}$ " x 1" x 1" x width of shelf. The side is made from 10-gauge, cold rolled steel and is  $\frac{3}{8}$ " x  $1\frac{1}{16}$ " x  $\frac{3}{8}$ " x width of shelf.

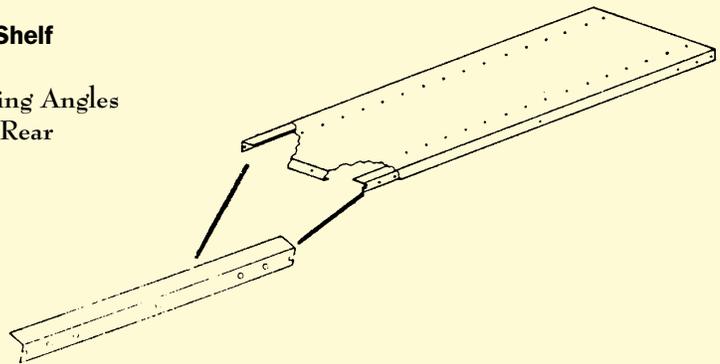
### Class 1A Shelf

Reinforcing Angle  
Front (or Rear)



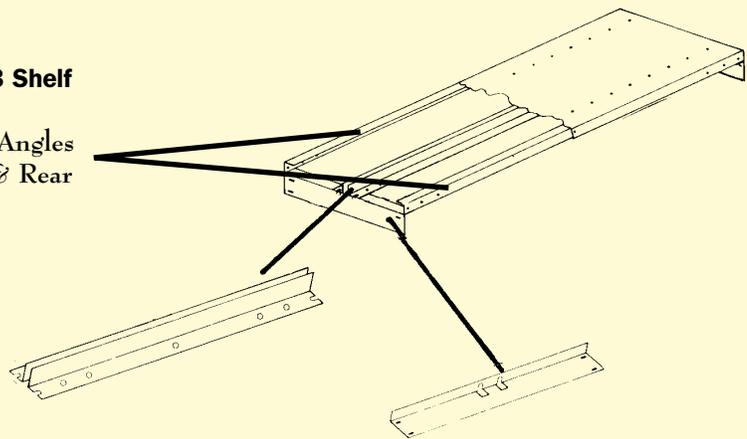
### Class 2 Shelf

Reinforcing Angles  
Front & Rear



### Class 3 Shelf

Heavy Angles  
Front & Rear



Reinforcing Angles,  
Center

Reinforcing Angle, Side

TO ORDER CALL TOLL FREE

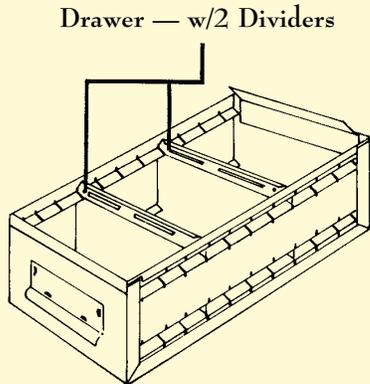
800-827-3168

ORDER ON THE INTERNET

[www.unicor.gov](http://www.unicor.gov)

## Storage Drawers

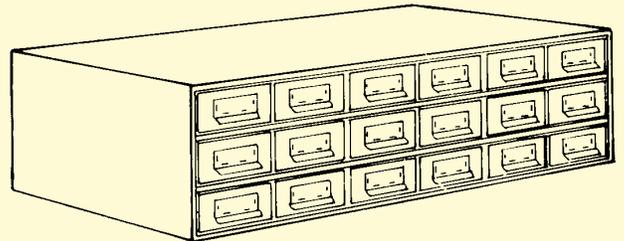
Made from 20-gauge steel with combined pull handle/label holders for  $1\frac{1}{2}$ " x 3" cards. Each drawer has slots for dividers on 1" centers and stops to prevent drawers from falling when fully extended. Note: 2 flush bars per shelf are recommended at shelf ends for all drawers to prevent drawers catching behind upright. (see page 13)



## 18-Drawer and 24-Drawer Inserts

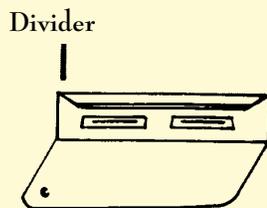
Overall dimensions are  $10\frac{3}{8}$ "H x  $33\frac{3}{8}$ "W for use in shelving units 36" wide. Made for 12" and 18" shelf depths, drawers have two dividers each, adjustable on 1" centers, and accommodate label inserts  $1\frac{1}{2}$ " high. Drawers are designed to prevent falling when fully extended.

18 Drawer Insert



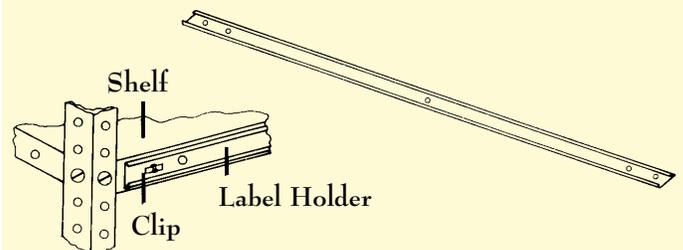
## Drawer Dividers

Drawers have two dividers each, for use in 36" wide shelving units with depths of either 12" or 18". Inserts are made of 22-gauge steel, are adjustable on 1" centers and accommodate label inserts  $1\frac{1}{32}$ " high.



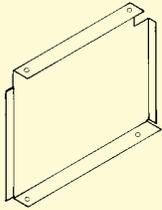
## Label Holders

Made from 22-gauge steel, holders are 1" high with edges turned back to accommodate  $\frac{15}{16}$ " label. Two holes at each end and one in center match holes in shelf face with self-inserting clips for easy fastening. For shelves 24" to 48" wide.



## Flange Bin Divider

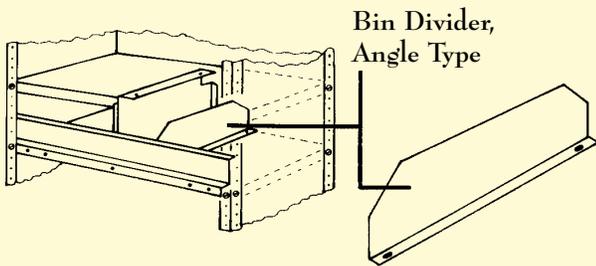
Full height dividers are used to create small, individual storage bins within the shelving unit, while angle and sliding dividers subdivide the shelf surface. Full height and angle dividers are fixed in place; sliding dividers are easily moved to accommodate changing storage needs.



Depth	Height
12"	6"
12"	7½"
12"	9"
12"	12"
12"	16½"
18"	6"
18"	7½"
18"	9"
18"	12"
18"	16½"
24"	6"
24"	9"
24"	12"

## Angle Type Bin Divider

Made from 16-gauge steel, with matching holes in bottom flange for securing to shelf bin divider holes with bolts or self-inserting clips, for division of shelf openings into smaller compartments.



### Angle Dividers

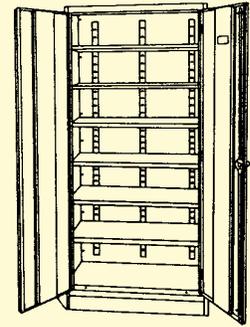
Depth	Height
12"	3"
18"	3"

### Sliding Dividers

Depth	Height
12"	6"
18"	8"

## Doors

Made from 20-gauge steel, doors are pre-hung at the factory on a welded frame for easy assembly and good fit, and are easily attached to shelving. Base strips (see page 13) are recommended to close the opening between the door frame and the floor.

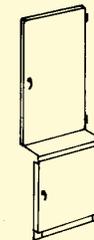


## Single Doors

Single doors can be used on standard ledge or counter units up to 111" high, and can be attached to angle uprights. Available in swing or hinge type, single doors fit all types of closed shelving units with openings 24" wide. Doors include handles, integral paracentric key locks and three-point up-and-down bolt-locking mechanism.



For Heights 87",  
99" & 111"



Above Ledge  
36", 48", 60", & 72"

Below Ledge  
39"

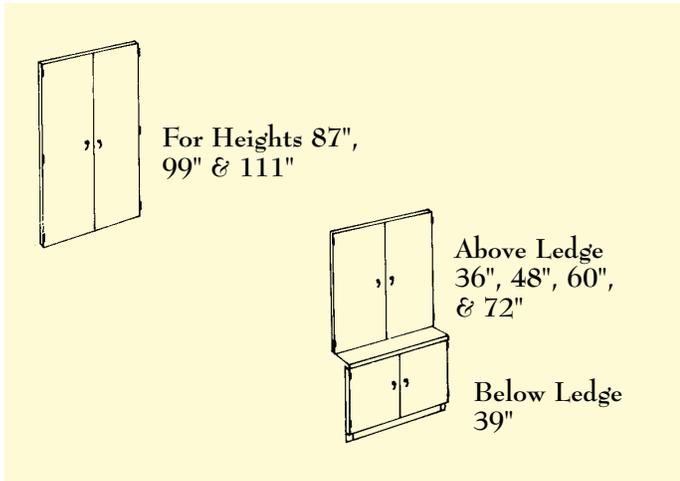


Shelving with Bins

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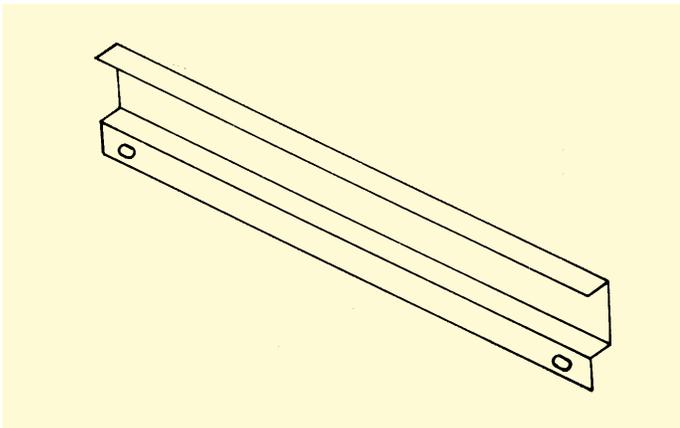
## Double Doors

Double doors are made for openings 36" wide, and are available in various combinations. Left hand doors have plain handles; right hand doors have handles with integral paracentric key locks and three-point up-and-down bolt locking mechanism. For units over 87" high, two or more pairs of doors are available for use in tiers.



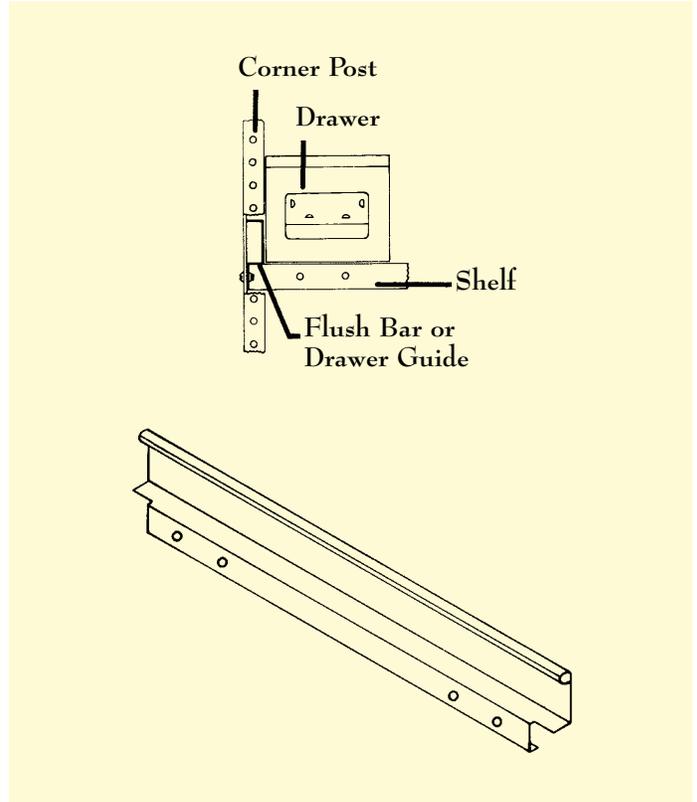
## Flush Bars/Storage Drawer Guides

Made from 22-gauge steel, used at shelf ends (2 per shelf) to prevent storage drawers, boxes, etc. from catching behind uprights. Furnished for shelf depths 12", 18" and 24"; other sizes available on request.



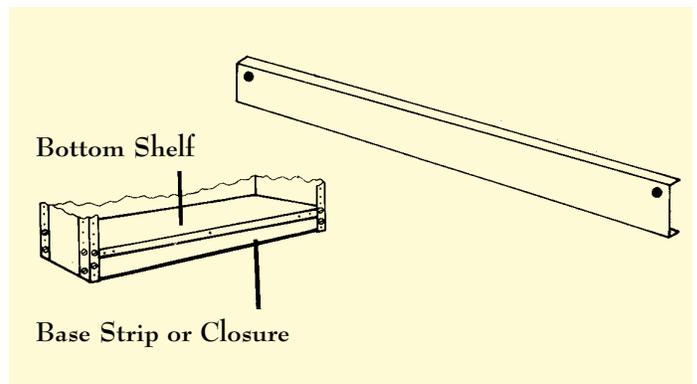
## Bin Fronts

Made from 18-gauge steel, for use with closed shelving units to retain small articles on shelves. Bin fronts have holes for securing to front of shelf and for attaching label holder. Comes in 3" and 4" heights and in widths from 24" to 48".



## Base Strip

Made from 18-gauge steel (for standard units) and 22-gauge (clip-type), for closing space between bottom shelf and floor.



**GENERAL:** All shelving complies with GSA requirements.

**UPRIGHTS:** (standard): All uprights (corner posts) are made from structural steel angles 1" x 1 $\frac{3}{4}$ " x  $\frac{3}{32}$ " (or  $\frac{1}{8}$ " thick. Uprights have  $\frac{5}{16}$ " diam. Holes on 1" centers which span the entire height of the post for shelf spacing and adjustment. Cross-strap braces, angle sway braces and partitions attach to the upright. Four uprights are required for each unit; heights available from 36" to 195". Bolts, nuts and braces do not obstruct the full adjustability of the shelves.

**BEADED UPRIGHTS:** (clip-type): Made from 14-gauge steel. Comes with rectangular mounting holes the entire length of the post to receive shelf clips, permitting adjustment of shelf height in 1 $\frac{1}{2}$ " increments. Additional holes are provided as may be required for attachment of all other component parts of shelving units whenever such components attach to posts.

**END PANEL/PARTITION:** Made from 22-gauge steel (standard) and 24-gauge steel (clip-type); used at ends of shelving units and at intermediate joints in rack formations. Mounting holes are spaced on 1" centers to match mating holes in post.

**BACK PANEL/PARTITION:** Made from 22-gauge steel (standard) and 24-gauge steel (clip-type); used at back of shelves in single-faced units and between double-faced units. Mounting holes are spaced on centers to match mating holes in post, with an additional vertical row of holes in the center for attachment to shelves.

**ANGLE SWAY BRACES:** Made from 13-gauge steel. Each angle leg is 4- $\frac{15}{16}$ " long x  $\frac{13}{16}$ " wide. The angle sway

brace reinforces open type shelving and provides clear, unobstructed shelf openings. Use with heavy or extra heavy loads.

**CLIPS:** Used on clip-type shelving; clips are one-piece construction and are easily positioned without any tools. One clip is hooked into each corner post, and first one side and then the other side of the flanged shelf is tilted into place.

**STANDARD SHELVES:** Shelves come in one of three categories. Class 1A, 2, and 3, depending on load requirements. Plain, Class 1A shelves are made from 18-gauge steel flanged down on all sides 1 $\frac{3}{16}$ " with holes at sides and ends of assembly to uprights, and  $\frac{5}{16}$ " holes spaced 2" apart on the surface for attachment of optional bin dividers. Class 1A shelves have no reinforcement angles. Reinforcement angles sold separately.

**CROSS STRAP BRACES:** Made from  $\frac{1}{8}$ " thick steel strap  $\frac{3}{4}$ " wide with  $\frac{5}{16}$ " holes at each end for bolting to post. Units with heights of 8'3" and over should use two pairs on each side and back. Cross strap braces are intended for lighter loads only. For heavy or extra heavy loads, angle sway braces are recommended.

**BIN FRONTS:** Made from 18-gauge steel, for use with closed shelving units to retain small articles on shelves. Has holes for securing to front of shelf and for attaching label holder.

**FLUSH BARS/STORAGE DRAWER GUIDES:** Made from 22-gauge steel, used at shelf ends (2 per shelf) to prevent storage drawers, boxes, etc. from catching behind uprights.

**FLANGED BIN DIVIDERS:** Made from 20-gauge steel, with matching holes

for top and bottom flanges for securing to shelf bin divider holes with bolts, or self-inserting clips. Dividers attach to the top and bottom of the shelf for heavy duty use. For heights 6" through 10", front edges are folded back flat. Heights 12" to 24" have the front edge formed into a bead. All rear edges are flanged  $\frac{1}{2}$ " at right angles. Not for use with class 3 shelving.

**ANGLE TYPE BIN DIVIDER:** Made from 18-gauge steel, with matching holes in bottom flange for securing to shelf bin divider holes with bolts and self-inserting clips, for division of shelf openings into smaller compartments.

**STORAGE DRAWER:** Made from 20-gauge steel, with combined pull handle/label holders for 1 $\frac{1}{2}$ " x 3" cards. Each drawer has slots for dividers on 1" centers and stops to prevent drawers from falling when fully extended.

**DRAWER INSERT UNITS:** For use in 36" wide shelving units with depths of either 12" or 18". Drawers have two dividers each, adjustable on 1" centers and have provisions for label inserts 1 $\frac{1}{2}$ " high. Extra dividers can be purchased separately. Drawers have stops to prevent falling when fully extended.

**LABEL HOLDERS:** Used for shelves 24" to 48" wide and made from 22-gauge steel, 1" high with edges turned back to accommodate  $\frac{15}{16}$ " label. Two holes at each end and one in center for fastening to matching holes in shelf face with self-inserting clips.

**BASE STRIP OR CLOSURE:** Made from 18-gauge steel (for standard units) and 22-gauge (for clip-type units). For closing the space between the bottom shelf and floor.

## Bin Storage Units

A place for everything, and everything in its place. That's the beauty of UNICOR's bin storage units. With a wide selection of sizes, quantities, and configurations, UNICOR offers you additional storage space that's the ultimate in versatility. However, each handy bin unit is not designed with only storage in mind. It is also intended to help you organize and protect your documents, plans, X-rays, or artwork.

Dividers easily adjust on 1½" centers, providing you with all the flexibility you need to stay current. And some units can even be equipped with optional locking accessories to safeguard important records. Constructed of heavy-duty steel, these bins are made strong to last long. Plus, they

are available in an array of decorator colors to further enhance your working environment.

Reliable and hard-working. That's the cornerstone of UNICOR. And that's why our bins are the best in the business.

Height	Depth	Width
75"	12"	36"
87"	18"	42"
99"	24"	48"

### Examples of Bin Storage Units



**BSU01**  
36"W x 12"D x 75"H



**BSU02**  
30"W x 12"D x 35"H



**BSU03**  
36"W x 12"D x 75"H



**BSU04**  
36"W x 12"D x 75"H

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## E-Z-Lock Shelving

Using E-Z-Lock's snap together assembly, standard units provide sturdy, organized shelving at an affordable price. A variety of sizes and capacities offer versatile, medium-duty storage in commercial and industrial applications. Shelves are easily adjusted in 2" increments to accommodate nearly any size load.

When extra capacity is needed, upgrade to E-Z-Lock high capacity bulk shelving units. Shelves can carry up to two-and-one-half times the shelf load of regular bulk units. Extra shelves can be added to high-capacity bulk units for additional storage area and capacity.

E-Z-Lock bulk storage units have greater shelf areas than standard units, making them ideal for storing large or odd-sized items. The wide range of shelf sizes and capacities combined with the option of adding extra shelves allows you to design the bulk shelving system that best accommodates your needs.

E-Z-Lock archive storage units provide high density storage of standard 12' x 15" x 10" document boxes. Units hold twenty boxes per shelf.

Archive storage units with angle track deck system are also available.

The bigger the storage job, the better the reason to turn to UNICOR wide span shelving — the answer for storing large, odd-sized or bulky loads. Perfect for manual or automatic loading (except fork truck loading), these units come in a wide variety of sizes and shelf capacities, and snap together easily with no extra bracing required. Open on sides and back for maximum access. Choose or customize the units you need.



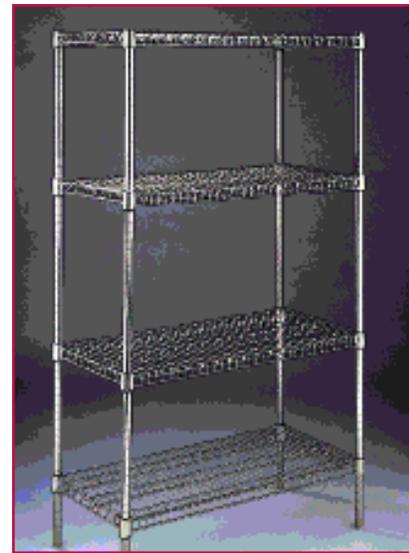
This wire shelving looks light and airy — but it's extremely sturdy and strong, an outstanding choice for a variety of food-service, industrial and housekeeping jobs. Order kit units for easy, instant shelving, or customize your own configuration from shelves and digital posts. Add casters, and you've got an entirely new dimension of utility — instant, economical, durable mobile carts, handtrucks and more for an endless assortment of jobs.

## Mobile Units

Mobile units are available in 18", 21" and 24" widths, and can be joined with fixed units using track tubes. To order, choose the finish of shelving desired, and design configuration, keeping in mind that stationary units are recommended for systems larger than 16 feet and that end units should be at least as wide as mobile units. Offset rigid casters are recommended, as are 74" posts for mobile units. Allow 30"-36" of aisle space. Order track tubes equal to the full length of the system, rounding up to the next foot. Order a joining kit for track lengths over 20 feet.

## Stationary Units

Create the shelving you need with UNICOR starter units of shelves and digital posts, plus add-on units that share common supports. Units are available in sizes ranging from 18"D x 24"W x 62"H (4 shelves) to 24"D x 72"W x 86"H (5 shelves). Or order shelves and digital posts separately for more customized shelving. Wire shelves are available in widths from 14" to 24", in lengths from 24" to 72". Digital posts are available with adjustable feet from 14 $\frac{3}{4}$ "H to 86 $\frac{3}{4}$ "H and without feet for stem casters from 54 $\frac{3}{4}$ "H through 86 $\frac{3}{4}$ "H.



Stationary



Intermediate (uses both Mobile and Stationary)

## Finishes

- Zinc plating
- Zinc plated coated with a baked epoxy powder top coat.
- Stainless steel.

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Mobile

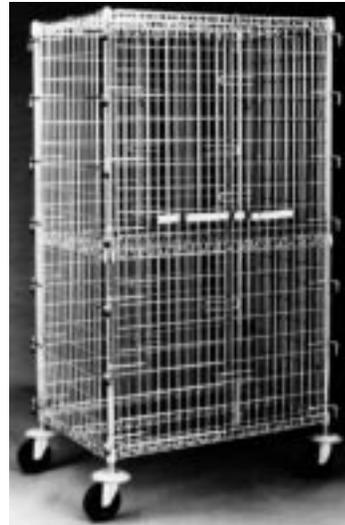
## Utility Carts

Choose from 2-shelf carts in sizes 18"D x 26"W to 24"D x 42"W, or 3-shelf carts in sizes 18"D x 36"W through 24"D x 42"W. Carts are 38" high. Also available in chrome finish.



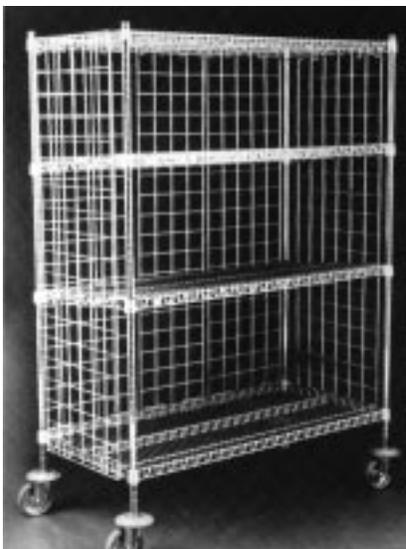
## Security Trucks

Enclosed-side trucks include posts, top and bottom shelves, side and back panels, front doors, 3-sided frame, 5" casters, bumpers, fender washers, and screws. Additional interior shelves can be ordered separately. Double doors for front and back are available as a separate option. Available in sizes 24"D x 36"W x 68"H through 24"D x 48"W x 67½"H. Also available in stationery security units



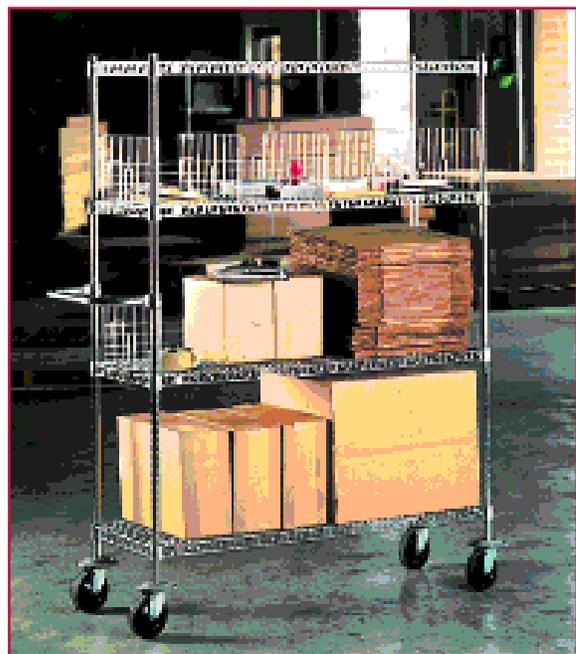
## Slanted Shelf Trucks

Standard 24"D x 62"H units are available in widths of 36" to 60" in either regular or heavy-duty strengths. Units include 2 slanted shelves, 2 standard shelves, posts, casters, bumpers, and a set of enclosure panels. Heavy-duty units feature wraparound bumpers on dolly frame. Additional slanted shelves can be purchased separately.



## Dolly Trucks

Trucks are available in sizes 18"D x 36"W to 24"D x 60"W, and include 4 shelves, 62" posts, frame with bumpers, and 4 casters, including 2 braking casters.



## Display Cart

Designed for visibility and mobility, these UNICOR carts are available in 18"D x 36"W x 62"H and 18"D x 48"W x 62"H units, your choice of 4 slanted shelves plus regular top shelf, or 5 slanted shelves. Included are shelves, posts, 3-sided frame, casters, donut bumpers, 2 dividers. Also available as a stationary display unit. Additional display shelves and dividers can be purchased separately.



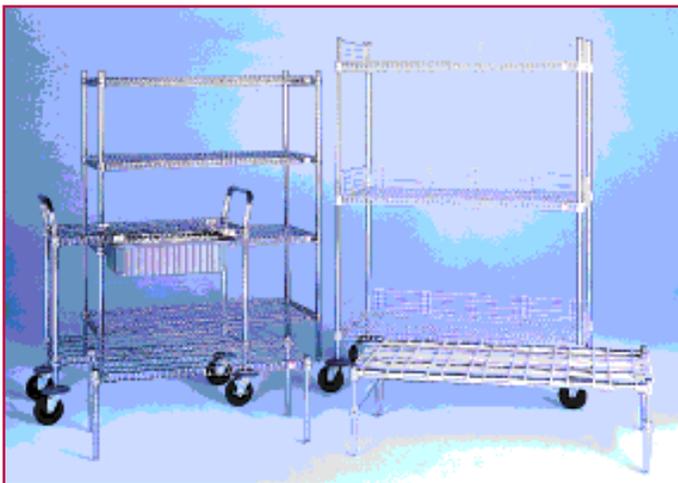
## Small Parts Cart

This functional unit, available in stationary as well as a mobile version, efficiently organize small parts. Cart measures 24"D x 62"H, and can be purchased in a 36" width model that includes 56 small parts baskets and plastic bin markers, and a 48" width model that includes 77 baskets. Each unit includes 9 shelves, braking and swivel casters, baskets and bumpers. Additional small parts baskets can be purchased separately.



## Inverted Shelving

These inverted shelves automatically form a ledge that helps prevent items from falling off. Available in 18" and 24" depths, to 48" wide.



## Linen Trucks

Proportioned specifically for linen service, these trucks are available in 62" high units from 18"D x 36"W to 24"D x 60"W. Units include posts, 4 shelves, enclosure panels, casters including two braking, four bumpers, and handle.

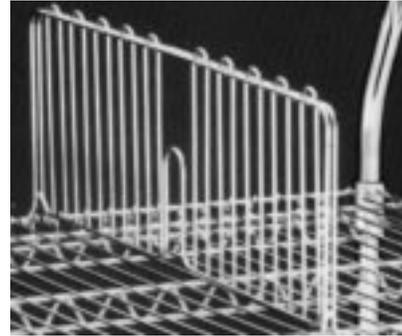


## Enclosure Panels

Available in 12", 15" and 18" widths, from 49" to 69" high. End panels are available individually for 54", 62" and 74" high units in shelf widths of 18", 21" and 24". Use multiple end panels to enclose unit backs.



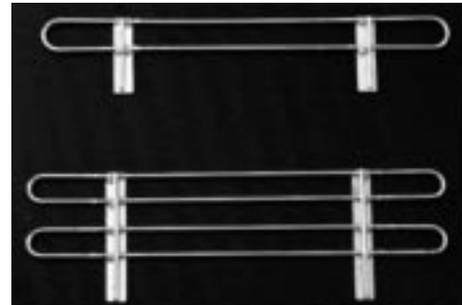
## Shelf Dividers



Available in widths of 14" to 24"

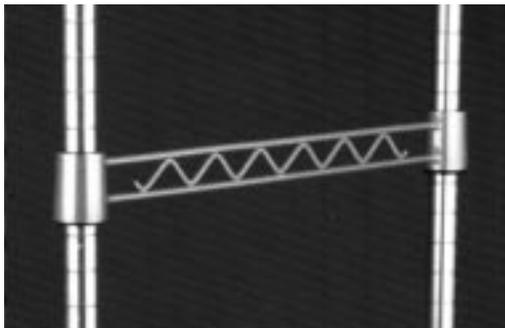
## Ledges

1" high ledges for shelf sides or back are available in widths of 14" to 30". 4" ledges are available in widths of 14" to 72".



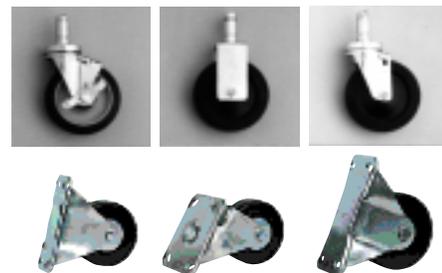
## Hanger Rails (shown with Digital Posts)

Hanger rails from which to hang items with s-hooks (page 21). Available in lengths of 14" to 60"



## Casters

Available in stem type for mobile units (5") and plate type for dolly frames (in 5", 6" or 8") in swivel, rigid and braking models.

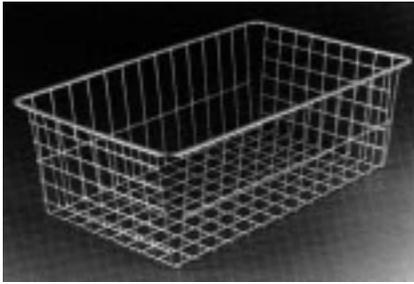


### ALSO AVAILABLE:

- Digital Posts
- Post Clamps and Post Extenders
- Modified Foot Plates
- Foot Glides

See Price List for information.

## Baskets



20 $\frac{3}{4}$ "W x 20 $\frac{1}{2}$ "D x 7"H

## One Piece Undershelf Slide



22"W x 18"D x 11"H

## Utility Cart Handles



Available in 14" to 24" heights.

## Donut Bumpers



3 $\frac{1}{2}$ "



5"

## Corner Cap

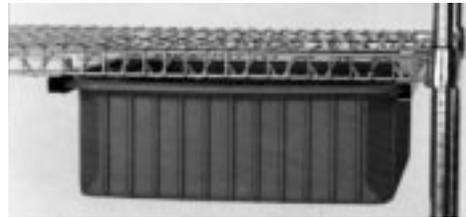


## Tray Slides (shown with drawer not included)



14 $\frac{5}{8}$ "W x 22 $\frac{3}{4}$ "H

## Adjustable Slide (shown with drawer not included)



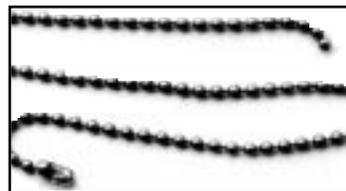
Available in 18", 21" and 24"

## Cart Cover



Available in 21" and 24" widths

## Antistatic Chain and S-Hooks



Zinc coated chains for hanging items on discharge static electricity.



S-Hooks for Hanger Rails (see page 20)

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## Pedestal File

Mobile, hanging or freestanding pedestal file cabinets fit easily under a desk, table or workstations. They are constructed of 18, 20 and 22-gauge steel, with full inset drawer pulls and ball bearing suspension. Counterbalance weight is standard in all mobile and freestanding units. Several different styles are available including box/box/file, file/file, and pencil/box/file configurations.



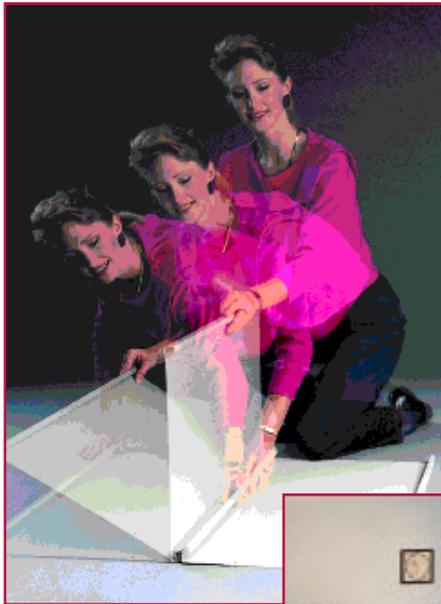
## Lateral File

UNICOR's freestanding lateral files constructed of 18 and 20-gauge steel provide essential side-to-side filing. Each file drawer contains two folder bars to accommodate hanging files. Dividers are available upon request, as is front to back filing capability. Files come complete with a counterbalance weight, ensuring that each file meets or exceeds ANSI/BIFMA specifications. Anti-tip mechanism provides stability.



## EZ-Sembl

Now, new bookshelves are "EZ" as can be. These sturdy shelving units assemble in minutes — without tools, nuts or bolts. They're made of solid 19-gauge steel with a high quality baked-on finish. Rugged enough for commercial use, handsome enough for offices and libraries, they have a load capacity of 250 pounds and are adjustable on 2" increments. Choose 14½" deep or 17" deep in heights ranging from 29" to 74", with 2-6 shelves. All units are 34" wide.



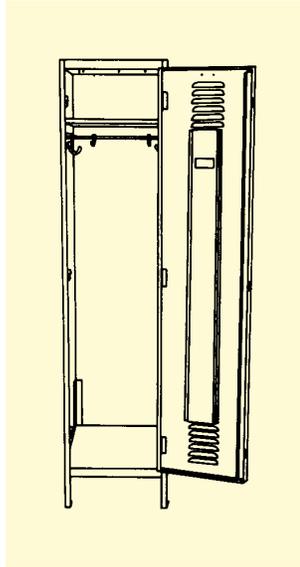
## Vertical File

An office essential! UNICOR's locking freestanding vertical files are made of a sturdy 20-gauge steel shell, with a reinforced bottom. Drawers are made from 22-gauge steel and have reinforced sides, and a durable scratch-resistant baked powder coated epoxy finish. Three-piece progressive action suspension assembly allows the back of the drawer to extend to the front of the cabinet for easy access. In 15" letter and 18" legal widths, heights ranging from 25½" to 59", 2 to 5 drawers, choice of compression follower or folder bar. Anti-tip mechanism provides stability.



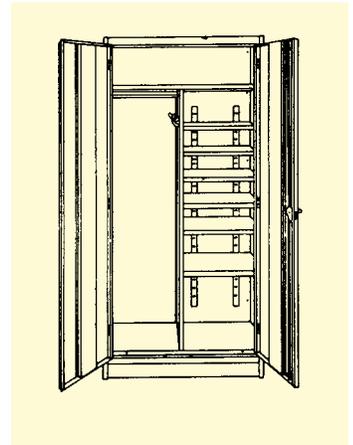
## Single-Door Clothing Wardrobe

Durable and functional this wardrobe is ideal for storing clothing and personal items in barracks, gymnasiums, schools, hospitals or shops. The wardrobe is made of heavy gauge steel with a 16-gauge steel door set in a rigid angle frame. The single-tier wardrobe comes with legs and a semi-louvered door for ventilation. It is equipped with four coat hooks, coat rod, hat shelf and lift-type handle with padlock eye for added security (padlock not included). Wardrobe has a number plate for identification. Size: 21"D x 18"W x 78"H.



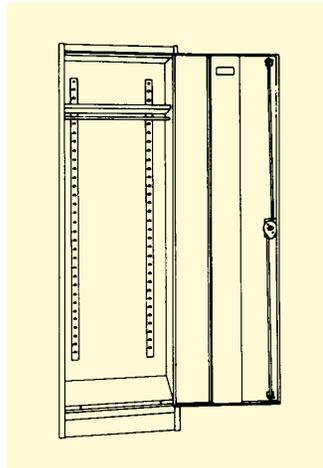
## Combination Storage & Wardrobe Cabinet

This cabinet gives you the convenience of both wardrobe and shelf storage. On the right side, the cabinet has six shelves adjustable on 2-inch centers. A coat rod extends across the left half of the cabinet, with a fixed shelf across the full width of the interior. The cabinet is made of heavy gauge steel with 20-gauge steel doors. It locks with an up/down bolt in the doors, operated by a lever type self contained locking handle. A number plate is mounted on the cabinet, and it is shipped unassembled, but can be shipped assembled at an additional cost. Size: 18"D x 36"W x 78"H.



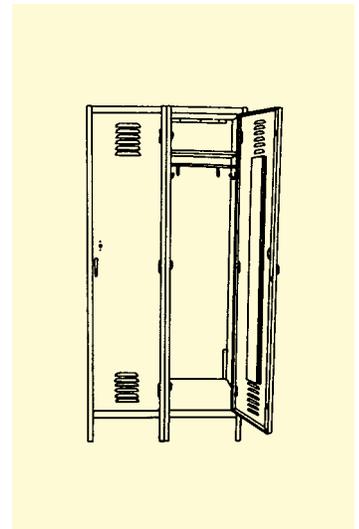
## Single-Door Wardrobe Cabinet

This cabinet is amply sized but takes up little space. The cabinet door is made of 20-gauge steel, is equipped with a hat rack, a coat rod the full width of the cabinet, and is secured with a self-contained locking handle. The cabinet is shipped unassembled, but can be shipped assembled at an additional cost. Size: 18"D x 24"W x 78"H.



## Double Clothing Wardrobe

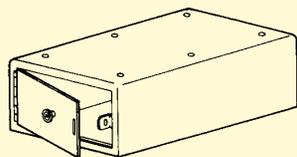
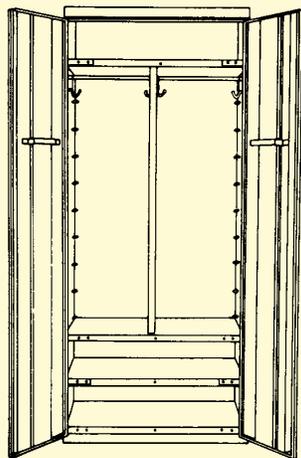
The double wardrobe is two single wardrobes with legs, joined by a common center wall. The wardrobes are made of heavy gauge steel. Wardrobes come with semi-louvered doors for ventilation, a number plate for identification, and lift-type handle with eye for padlock (padlock not included), combination or key lock. Bolted construction adds durability. Wardrobes are shipped unassembled but can be shipped assembled at an additional cost. Size: 21"D x 36"W x 78"H.



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## 87" High-Capacity Wardrobe

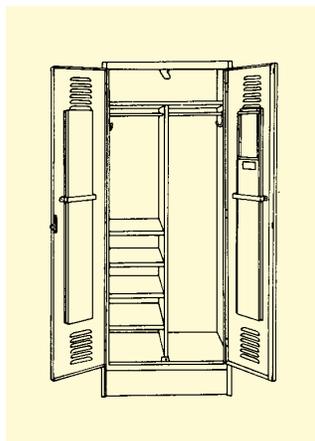
Originally designed for the Marine Corps, this two-door, 22-gauge wardrobe features upper and lower shelves, full-width coat rod, four hooks, reinforced doors, towel bars on each door, padlock hasp, hat shelf and label holder mounted on door. It has tamper-proof bolts. An optional security lock box made of 11-gauge steel can be bolted in place into the lower storage area with tamper-proof bolts. Wardrobe is shipped fully assembled. Size: 24"D x 36"W x 87"W.



Security Lock Box

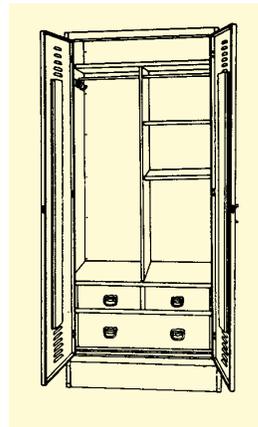
## Double-Door Wardrobe

This wardrobe is an excellent choice for storing clothing and personal items. It is made of heavy 22-gauge steel with 16-gauge double doors. The four removable shelves on the left side are adjustable on half-inch centers. The wardrobe also comes with a center half-inch partition, a full-width coat rod, hat shelf, two towel bars, two clothes hooks, a label holder mounted on door, and an inside mirror on the right door. It has two rear legs. The double louvered doors are designed for padlock use. It is shipped unassembled. Size: 21"D x 30"W x 78"H.



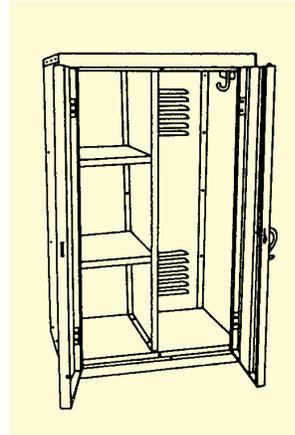
## 84" Drawer Wardrobe

Providing all the comforts of home, this 3-drawer 22-gauge steel wardrobe includes two small drawers and a full-width drawer for small items. Drawers operate on four adjustable rollers or glides. Wardrobe section has a coat rod and two coat hooks, with a separate shelf above. Double 16-gauge steel doors are louvered for ventilation, and secure with a padlock. Included are label holders and a number plate. Shipped unassembled, assembled drawer units shipped separately. Size: 24"D x 36"W x 84"H.



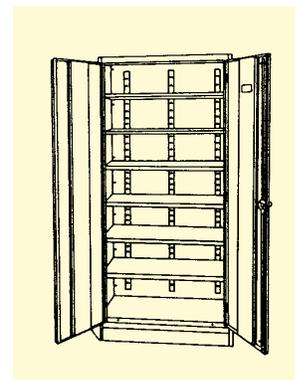
## Personal Storage Wardrobe

This compact wardrobe can be stacked in factories and stockrooms, using bolted construction. Made of heavy 22-gauge steel, it has 16-gauge double doors for extra durability. The interior features a coat rod, two hooks, and two shelves, and the louvered back provides ventilation. Double doors have a padlock-ready handle. Shipped assembled. In two sizes: 18"D x 24"W x 40"H and 18"D x 24"W x 60"H.



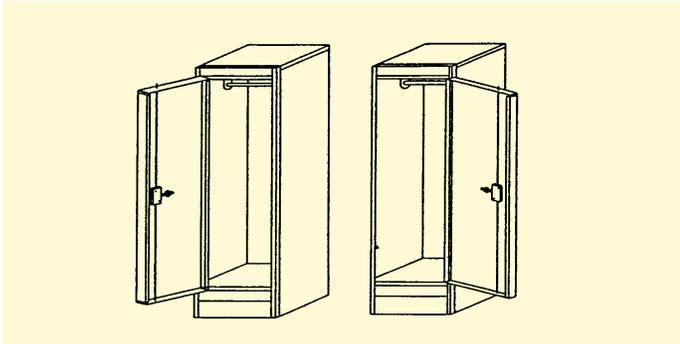
## Storage Cabinet

This double-door metal storage cabinet holds six adjustable shelves for storing supplies in stockrooms, toolrooms, warehouses and offices. The shelves are supported on 2-inch centers, the full width of the cabinet. The heavy gauge steel cabinet has 20-gauge steel double doors. Cabinet is shipped unassembled but can be shipped assembled at an additional cost. Size: 18"D x 36"W x 78"H.



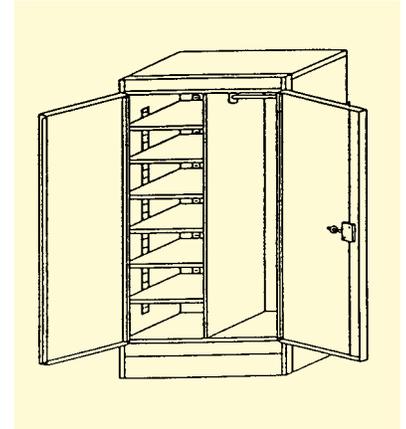
## Single-Door Wardrobe Cabinet

This wardrobe offers you a choice of a left or right opening door that features flush mounted squeeze latch locking hardware with a two-point latch mechanism. Size: 18"D x 18"W x 64"H.



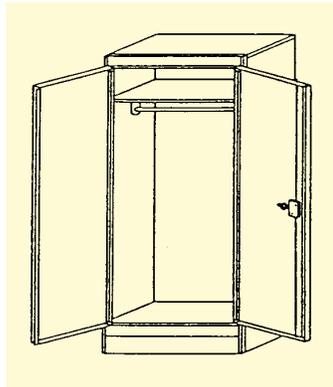
## Double-Door Storage/Wardrobe Cabinet

Constructed of 22-gauge steel, this combination unit offers both shelf and wardrobe storage. The cabinet offers 6 adjustable shelves on the left half and coat rod on the right half. Shelves are adjustable on 2-inch centers that do not require tools or separate clips. It features flush mounted squeeze latch locking hardware with a two-point latch mechanism. An attractive, as well as durable wardrobe, this cabinet has powder epoxy finish. Size: 18"D x 36"W x 64" H.



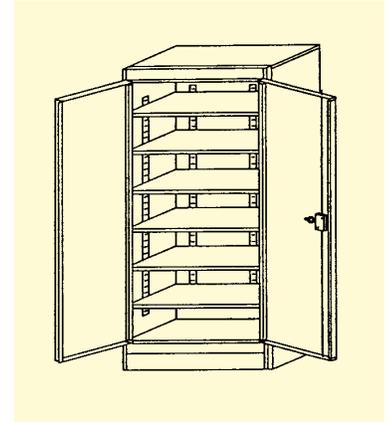
## Double-Door Wardrobe Cabinet

Constructed of 22-gauge steel, this double door wardrobe cabinet is perfect for storing clothing. It features flush mounted squeeze latch locking hardware with a two-point latch mechanism. A durable and attractive wardrobe, this cabinet has a powder epoxy finish and a full-width coat rod. Size: 18"D x 36"W x 64"H.



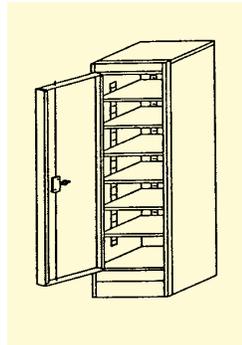
## Double-Door Storage Cabinet

This cabinet is constructed of 22-gauge steel and meet the requirements of commercial items description A-A-2113A. Locking hardware includes a key lock and a flush mounted squeeze latch which operates a two-point latch mechanism. Size: 18"D x 36"W x 64"H.



## Single-Door Storage Cabinet

UNICOR constructs this storage unit of 22-gauge steel. It features 6 shelves that are adjustable on 2-inch centers that do not require tools or separate clips. Flush mounted squeeze latch locking hardware with a two-point latch mechanism provides superb protection. Size: 18"D x 18"W x 64"H.



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From personal storage lockers to sports lockers, UNICOR has the styles and options you need. Choose from standard widths of 12", 15", 18" and 36"...configurations ranging from single door units to 16-person sports lockers...and options like sloped tops and bases that make your lockers right for your space. UNICOR lockers are made of sturdy 24-gauge steel, with 22-gauge tops and bottoms and 16-gauge doors. Lockers are provided assembled.

**Ventilation:** Choose from standard, high-privacy louvered openings, or opt for the greater ventilation of lattice or round-hole patterns — especially good for use in fitness centers.

**Handles:** Take your choice of recessed handles with two-point latching and key locks, or rotating handles with three-point latching or standard padlock hasps. Keyed units can be provided with an optional master key (available on single and two-tier only). Other lockers offer padlock only.

**Configuration:** Make the best use of your space by choosing from our large selection of styles, fillers and corner sections.

## Single-Door Clothing Locker

In 15" or 18" widths, 18" or 21" depths, and an overall height of 78" with legs, 72" without legs, these lockers are made of sturdy steel and feature a lever style handle that accommodates a padlock.



## Single-Tier Lockers

Each unit includes a single shelf, towel bar and two coat hooks. Choose in widths of 12", 15" or 18" and heights of 78" with legs, 72" without legs.



Perforated, Louvered with Closed Base and Louvered with Sloped Hood

## Multi-Tier Lockers



16 Person Locker

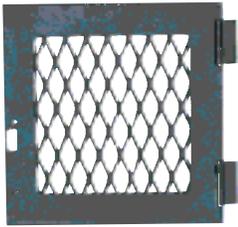


6 Person Locker



4 Person Locker

## Door Options



Lattice



Perforated



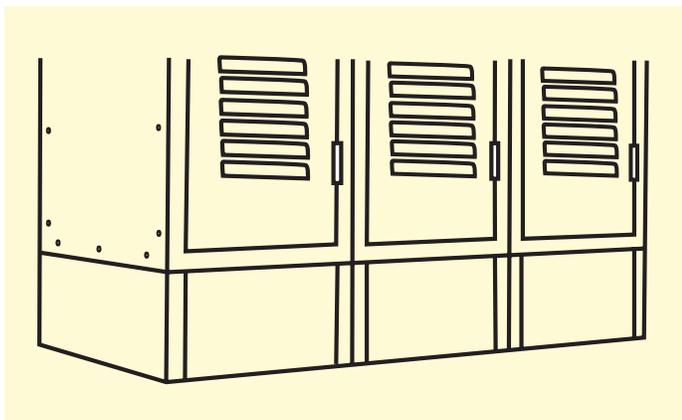
Louver

## Locks

Key locks, available for recessed handles, and padlocks for hasp or rotating handle models may be ordered separately. Keyed units can be provided with an optional master key. (Not shown)

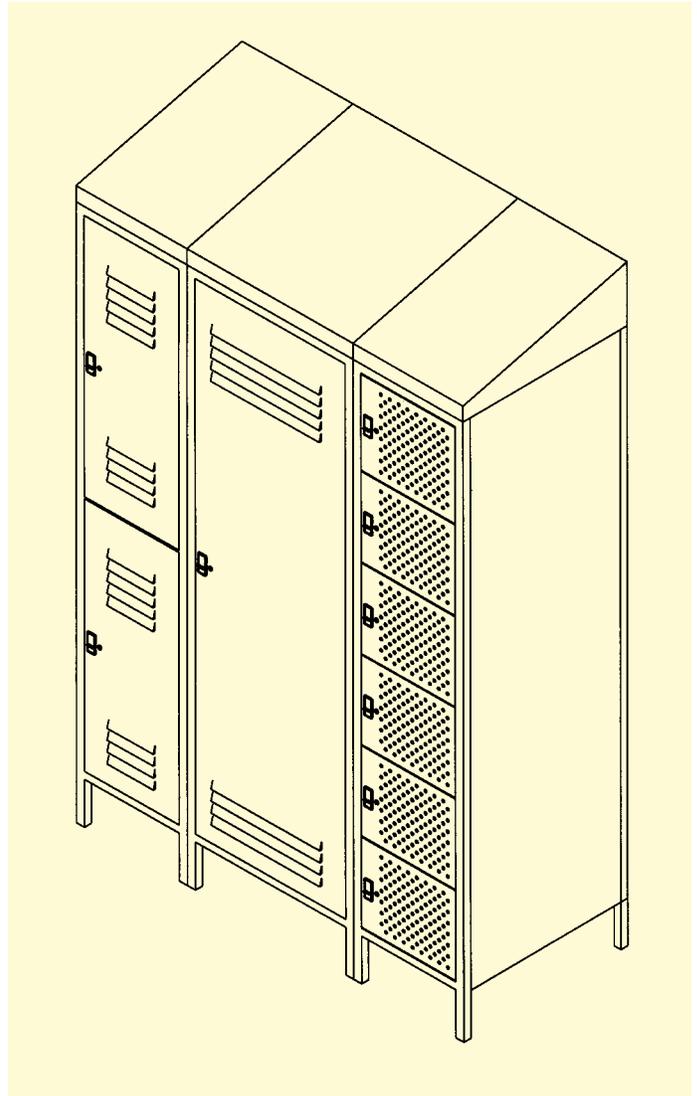
## Closed Bases

These base pieces keep dust and debris from collecting beneath lockers. Front and end bases easily attach to lockers, and are available for all lockers with support legs.



## Sloped Hood

Keep your locker tops free of extra belongings and dirt with these sloping tops for single-tier lockers or upper units of multi-tier lockers. Use rear supports to attach.



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# Industrial Racking

UNICOR offers a wide variety of warehouse storage systems, ranging from pallet racking to mezzanines to help you utilize your storage space. Custom and seismic rated

systems available.

## Pallet Racking

Provides convenient, heavy duty storage of palletized items.



## Catwalks & Mezzanines

Turn empty ceiling clearance space into functional space for storage, works or service.



## Stacking Racks

Made for fork lift handling, stacking racks provide instant pallet storage when you need it, nest together compactly when you don't.



## Cantilever Racking

Designed for continuous barrier-free horizontal storage of heavy items, such as lumber and furniture.



## Pallet Racks

Strong and durable, UNICOR pallet racking uses interchangeable beams and upright frames in a variety of sizes and strengths. You can easily create configurations that make best use of your space — and expand units by adding on or rearranging components. “Teardrop” connection with special safety snap allows easy assemble. Simply insert the beam ends into the upright frame and you’re ready to pile on the heaviest items. Choose from available components, or custom orders.



## How to Order Pallet Racking

### 1. Determine your available storage area.

Check your floorplan and overhead clearance, considering girders, ductwork, and any fixtures that might limit storage height. Measure available space

### 2. Determine load characteristics.

Consider the depth, height and weight of the load and the characteristics of the pallets, if applicable.

### 3. Select your beam size.

Measure the width of your load and the width of your pallets. Multiply the larger of the measurements by the number of the loads per level, and add a 4-inch clearance between each upright frame and the loads. Multiply the load weight by the number of loads per level. Consult the beam capacity chart for the proper beam size required.

### 4. Select your upright frame size.

If the load rests directly on the beams, subtract 4-6 inches from the load depth to determine the frame depth. For the height of the upright, add the height of the load and the height of the pallet. Next, add 6 inches clearance between the load and the next beam. Multiply the total by the number of levels for your overall upright frame height. For your upright frame capacity, multiply the total weight for each level by the number of levels. Consult your upright frame capacity chart for the proper upright frame size.

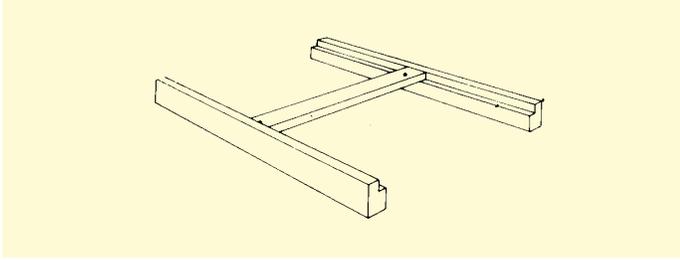
## Upright Frames

UNICOR pallet rack upright frames are made from 12 and 14-Gauge steel in a wide selection of heights. Create an endless variety of configuration and capacity requirements.

Size			Pound Per Shelf		
Height	Gauge	Depth	Storage Capacity Free Standing	Storage Capacity (Braced to Building)	Shipping Weight
4'	12	36"	46,200	48,900	49
4'	12	40"	46,200	48,900	50
4'	12	42"	46,200	48,900	59
4'	12	48"	46,200	48,900	66
4'	14	36"	32,000	36,400	40
4'	14	40"	32,000	36,400	42
4'	14	42"	32,000	36,400	53
4'	14	48"	32,400	36,400	66
6'	12	36"	46,200	48,900	63
6'	12	40"	46,200	48,900	64
6'	12	42"	46,200	48,900	65
6'	12	48"	46,200	48,900	66
6'	14	36"	32,400	36,400	46
6'	14	40"	32,400	36,400	46
6'	14	42"	32,400	36,400	47
6'	14	48"	32,400	36,400	47
8'	12	36"	39,200	47,600	87
8'	12	40"	39,200	47,600	88
8'	12	42"	39,200	47,600	88
8'	12	48"	39,200	47,600	88
8'	14	36"	29,200	35,000	62
8'	14	40"	29,200	35,000	62
8'	14	42"	29,200	35,000	63
8'	14	48"	29,200	35,000	64
9'	12	36"	36,400	46,400	96
9'	12	40"	36,400	46,400	96
9'	12	42"	36,400	46,400	97
9'	12	48"	36,400	46,400	101
9'	14	36"	26,900	34,100	69
9'	14	40"	26,900	34,100	70
9'	14	42"	26,900	34,100	71
9'	14	48"	26,900	34,100	72
10'	12	36"	33,400	46,400	100
10'	12	40"	33,400	46,400	101
10'	12	42"	33,400	46,400	102
10'	12	48"	33,400	46,400	103
10'	14	36"	24,600	33,200	75
10'	14	40"	24,600	33,200	75
10'	14	42"	24,600	33,200	76
10'	14	48"	24,600	33,200	77
12'	12	36"	25,600	42,800	127
12'	12	40"	25,600	42,800	128
12'	12	42"	25,600	42,800	129
12'	12	48"	25,600	42,800	130
12'	14	36"	20,200	31,000	91
12'	14	40"	29,200	31,000	91
12'	14	42"	20,200	31,000	92
12'	14	48"	20,200	31,000	93
14'	12	36"	19,400	38,600	145
14'	12	40"	19,400	38,600	146
14'	12	42"	19,400	38,600	148
14'	12	48"	19,400	38,600	150
14'	14	36"	18,200	28,800	105
14'	14	42"	18,200	28,800	107
14'	14	48"	18,200	28,800	108

## Crossbars

UNICOR crossbars assist with pallet loading and prevent beam spread. Heavy duty crossbars are three inches wide and are used in conjunction with standard pallets. A minimum of two crossbars is recommended for every pallet load applied. A 90-degree flange prevents slipping. Ensures pallets loading and prevents accidental beam spreading.



Size	Gauge	Shipping Wt.
24"	12	5 lbs.
40"	12	8 lbs.
42"	12	9 lbs.
48"	12	10 lbs.

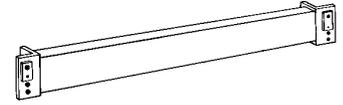
## Shelf beams

Made from heavy duty gauge steel in a variety of sizes and capacities.



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## Beam Capacity

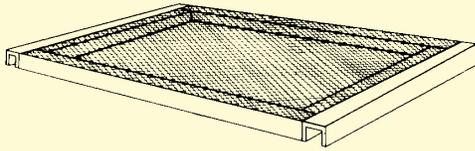


12 Gauge		Measurement		
Span	Storage Capacity	Shipping Weight		
	4'	10,400 lbs.	24 lbs.	
	4.5'	9,600 lbs.	27 lbs.	
	5'	8,700 lbs.	30 lbs.	
	6'	6,690 lbs.	35 lbs.	
	7'	5,915 lbs.	41 lbs.	
	8'	5,160 lbs.	46 lbs.	
	9'	4,365 lbs.	52 lbs.	
	10'	4,150 lbs.	57 lbs.	
	12'	3,420 lbs.	69 lbs.	
	14'	2,940 lbs.	81 lbs.	
16'	2,560 lbs.	91 lbs.		
	4'	14,720 lbs.	27 lbs.	
	4.5'	12,740 lbs.	30 lbs.	
	5'	11,750 lbs.	33 lbs.	
	6'	9,780 lbs.	39 lbs.	
	7'	8,400 lbs.	46 lbs.	
	8'	7,360 lbs.	52 lbs.	
	9'	6,480 lbs.	58 lbs.	
	10'	5,800 lbs.	64 lbs.	
	12'	4,860 lbs.	77 lbs.	
	14'	4,200 lbs.	89 lbs.	
16'	3,600 lbs.	102 lbs.		
	4'	20,000 lbs.	30 lbs.	
	4.5'	18,000 lbs.	34 lbs.	
	5'	16,000 lbs.	37 lbs.	
	6'	13,320 lbs.	43 lbs.	
	7'	11,410 lbs.	51 lbs.	
	8'	10,000 lbs.	53 lbs.	
	9'	8,865 lbs.	64 lbs.	
	10'	8,000 lbs.	71 lbs.	
	12'	6,600 lbs.	85 lbs.	
	14'	5,670 lbs.	99 lbs.	
	16'	4,880 lbs.	113 lbs.	

14 Gauge		Measurement		
Span	Storage Capacity	Shipping Weight		
	4'	7,630 lbs.	18 lbs.	
	4.5'	6,630 lbs.	20 lbs.	
	5'	5,900 lbs.	21 lbs.	
	6'	4,890 lbs.	26 lbs.	
	7'	4,200 lbs.	34 lbs.	
	8'	3,680 lbs.	46 lbs.	
	9'	3,285 lbs.	38 lbs.	
	10'	2,950 lbs.	41 lbs.	
	12'	2,400 lbs.	49 lbs.	
	14'	2,030 lbs.	57 lbs.	
16'	1,760 lbs.	65 lbs.		
	4'	10,720 lbs.	20 lbs.	
	4.5'	9,640 lbs.	22 lbs.	
	5'	8,550 lbs.	24 lbs.	
	6'	7,140 lbs.	29 lbs.	
	7'	6,090 lbs.	33 lbs.	
	8'	5,320 lbs.	38 lbs.	
	9'	4,725 lbs.	42 lbs.	
	9.5'	4,490 lbs.	44 lbs.	
	10'	4,250 lbs.	46 lbs.	
	12'	3,540 lbs.	55 lbs.	
14'	3,080 lbs.	64 lbs.		
16'	2,640 lbs.	73 lbs.		
	4'	14,560 lbs.	22 lbs.	
	4.5'	13,080 lbs.	25 lbs.	
	5'	11,600 lbs.	37 lbs.	
	6'	9,960 lbs.	32 lbs.	
	7'	8,260 lbs.	37 lbs.	
	8'	7,280 lbs.	42 lbs.	
	9'	6,480 lbs.	47 lbs.	
	10'	5,580 lbs.	52 lbs.	
	12'	4,800 lbs.	61 lbs.	
	14'	4,130 lbs.	71 lbs.	
	16'	3,520 lbs.	81 lbs.	

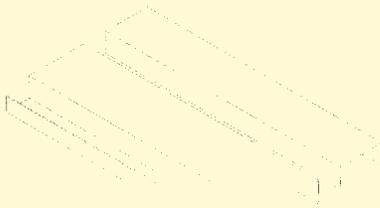
## Expanded Metal Decking

Expanded metal decking functions as a solid deck, while offering the advantage of a mesh surface. Decking is manufactured using 12-gauge crossbars, 14-gauge bracing and  $\frac{3}{4}$  No. 9 expanded metal.



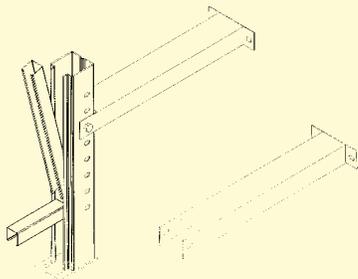
## Channel Decking

14-gauge corrugated steel channel decking provides a strong, flat storage area within the full amount of space between the steps of the beams, providing maximum storage space for boxes and other bulk items. Made in the same depth size as upright frames in 12" wide locking increments. Available in 18 and 20-gauge on special quote.



## Rigid Wall Mount Bracket

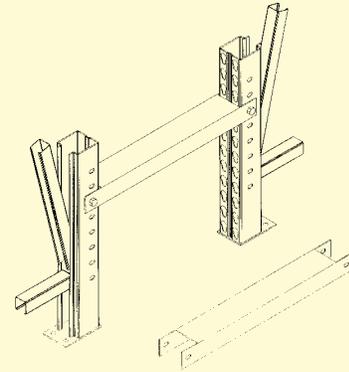
Roll-formed wall brackets provide extra support and space rack from wall. Bolts not included.



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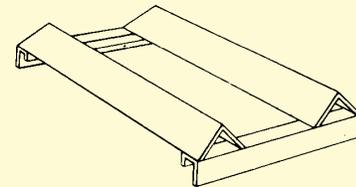
## Row Spacer

Row spacers provide extra support and space from row to row.



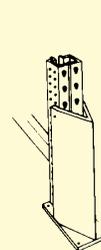
## Drum Cradle

This 12-gauge steel welded unit fits between shelf beams for secure storage of drums, barrels and other cylindrical items. Available in 36", 42" and 48" depths.

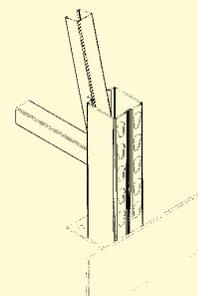


## Corner Guards

Protects support corners from impact, providing extra safety. Upright Frame Corner Guard safeguards corners from impact.



Corner Guard



Bump Rail

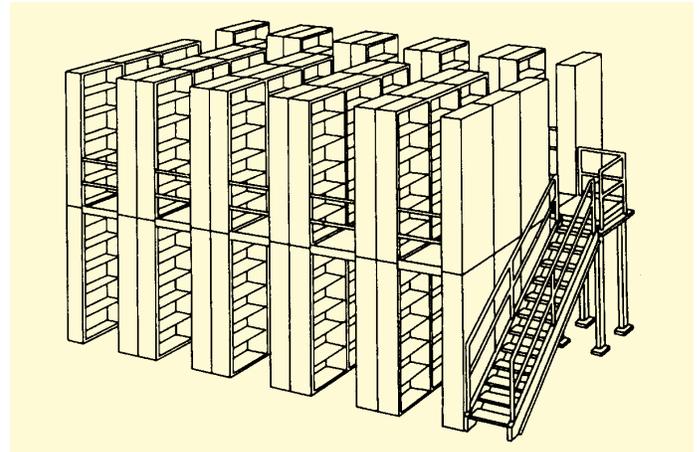
## Catwalks and Mezzanines

Turn “dead” ceiling clearance space into functional storage, office or service space with UNICOR catwalks and mezzanines. These sturdy structures essentially add a second story to your facility — without the cost of construction. They put every bit of floor space to work economically, and provide the flexibility you need to expand or change configurations as your needs change. Load capacities are designed to meet your specific usage requirements.

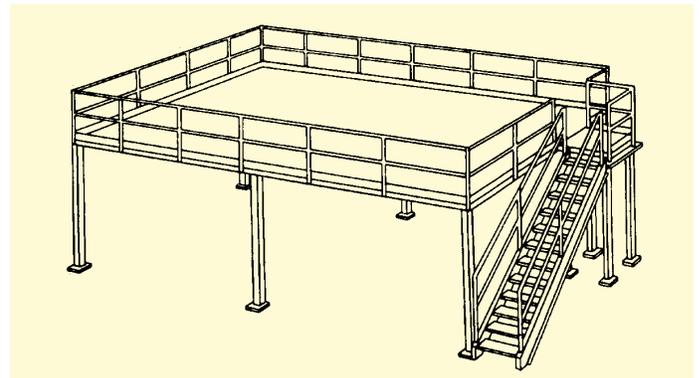
UNICOR catwalk systems are available in a variety of modular units. The units install easily, and can be combined as needed to make the best use of your space. Or rely on UNICOR to design customized units. UNICOR will provide expert design service, pricing information and installation on systems that meet your exact space and materials requirements.



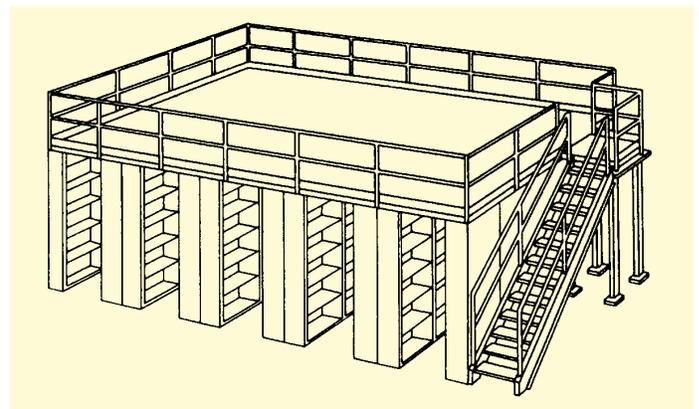
Heavy duty closed shelving units 14' high with catwalk and mezzanine.



**Catwalk** mezzanine systems are ideal for increasing the capacity of shelf storage installations. In most cases, the mezzanine can be fastened directly to shelving or rack uprights for deck support members, eliminating the need for free standing columns.



A **Free-standing** mezzanine allows maximum movement through and full utilization of floor level and mezzanine level space with no cross bracing between support columns. Free-standing mezzanine structures are available with column spans of up to 30 feet.

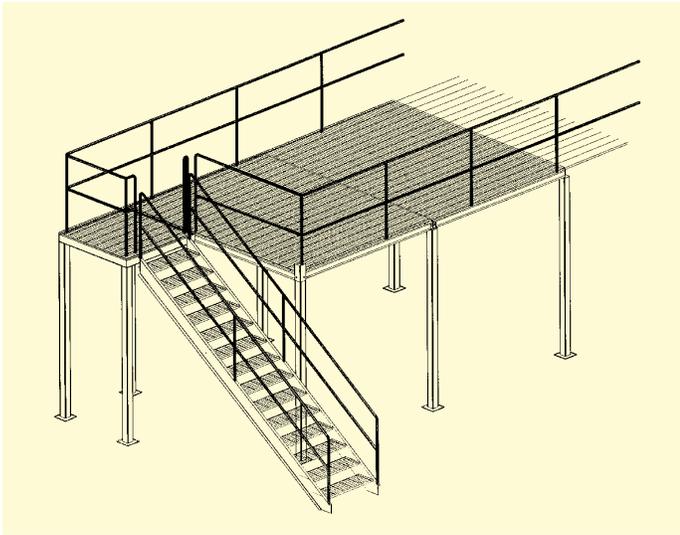


**Full Mat** mezzanine structures combine features of both the free standing and catwalk styles. Like catwalk, they are installed by utilizing existing shelving uprights for framing support. The mezzanine level area is free to be used for bulk storage, assembly activities, office space, or many other applications.

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ORDER ON THE INTERNET  
[www.unicor.gov](http://www.unicor.gov)

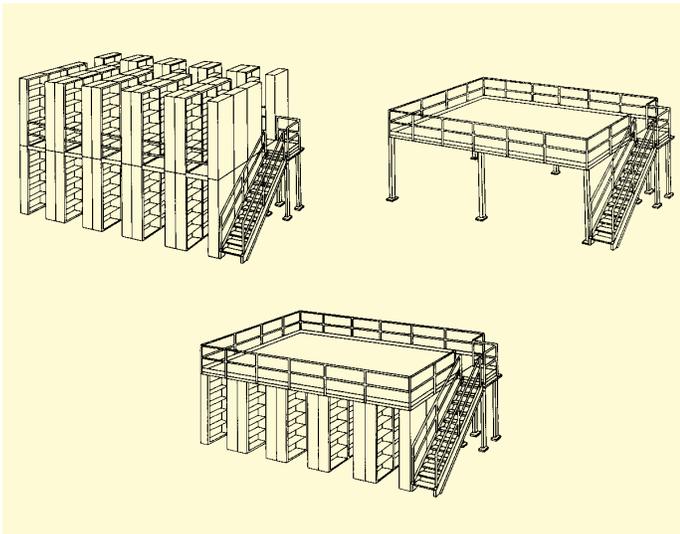
## Starter Units

Begin your catwalk and mezzanine system with one starter unit, featuring four corner columns. Then, connect with as many add-on units as needed.



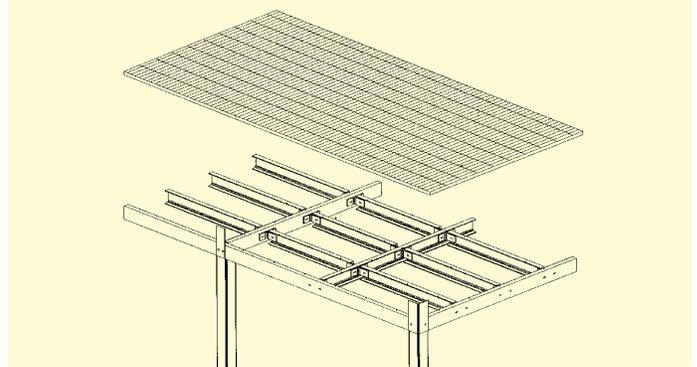
## Add-on Units

Add-on modules have two intermediate columns and connect with each other to create as large a system as space allows. Units connect where girders meet.



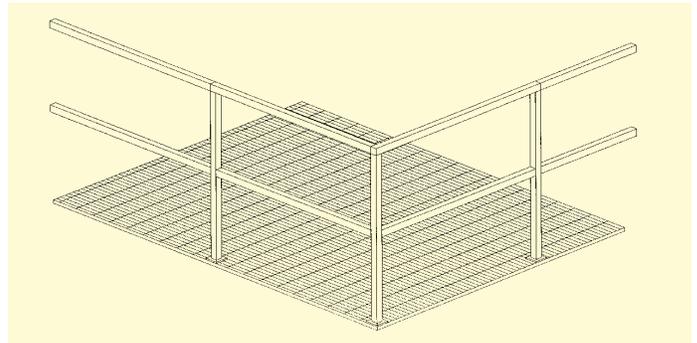
## Bar Grating

Standard surface is steel bar grating (19W4 or 19W2). Other less expensive style surfaces also available.



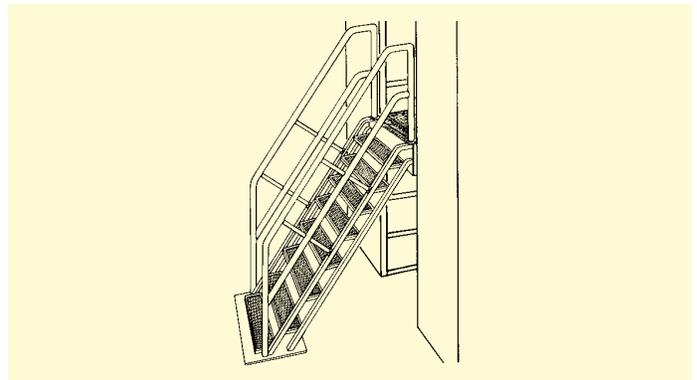
## Hand Rails

Steel hand rails and 4-inch high kick plates for all open areas of catwalks provide reliable security.



## Stairs/Ladders/Steps and Landings

Steel fabricated stairs, ladders and steps are easy to install. Choose from the variety of models. Landing units include grating plus handrail and kickplate for two sides.



## Stacking Racks

UNICOR pallet stacking racks stack together for instant forklift-ready storage, then nest neatly together when unneeded, taking up very little floor space. Wood pallets can be forked right on the racks or the entire rack can be used as a pallet. Available in 13 models in 3000 pound and 4000 pound load capacities, the units are made of tube steel in a rigid post and brace structure that provides maximum strength with minimum weight. Color coding identifies size and load capacity. Ideal for supply depot operations and food storage facilities.

### 3000 Pound Capacity

Color	Size
Yellow	42"H x 42"D x53"W
Orange	42"H x 48"D x53"W
Almond	48"H x 42"D x53"W
Blue	48"H x 48"D x53"W
Orange	48"H x 48"D x72"W
Green	54"H x 48"D x53"W
Green	60"H x 60"D x72"W
Gray	64"H x 48"D x53"W

### 4000 Pound Capacity

Color	Size
Yellow	42"H x 60"D x60"W
Green	48"H x 64"D x64"W
Almond	54"H x 48"D x48"W
Almond	54"H x 48"D x53"W
Gray	64"H x 48"D x53"W
Orange	72"H x 48"D x53"W



Stacking Racks in Nested Position.

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## Cantilever Racks

For heavy, oversize, and large odd-size items, cantilever racking is ideal because it provides long expanses of horizontal storage, with no space lost to uprights. With no obstructions between products or racks, access for loading and unloading of items is easier, resulting in shorter handling times and less breakage. Cantilever racks are available in single storage and double storage shelving, in light and heavy duty capacities. A space-efficient, cost-effective solution for storing pipes and tubing, lumber and wood products, furniture, large boxed equipment, bar rods.

Designed for easy assembly and adjustment, the cantilever design allows fast, foolproof removal and replacement of arms. Simply fasten arms to columns with locking bracket pins. The heavier the load, the greater the clamping action and rigidity of the system. And because arms install and function independently of each other, individual shelves can be exactly the dimensions you need.



## Tire Rack

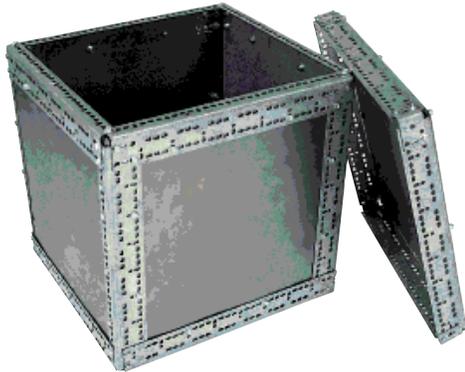
Stacking tire racks enable you to store tires vertically and move needed tires quickly with a fork lift. Racks are manufactured using 2" square 14-gauge tube. Sizes vary depending on the size of tires stored.



TO ORDER CALL TOLL FREE  
800-827-3168  
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Slotted angles are the universal fasteners of metal shelving and support units. This multi-purpose product can be cut, combined, and fastened together through pre-punched hole patterns into unlimited configurations for endless functions. Use for cross-aisle and down-aisle shelving, for tall package racking, hanging support for overhead doors, and more. Available in 12 and 14-gauge galvanized steel. Sold in bundles of 10 pieces with 75 bolts and nuts.

Examples of items you can make with metal lumber.



## Metal Lumber Accessories

Take full advantage of the versatility of slotted angles with the following specially designed accessories.

### Casters

Attach these 3½" and 4" swivel casters to angles or corner gusset plates for instant mobility. In sets of four, hardware included.



The 3½" rigid caster is rated at 250# capacity and measures 4¼" high x 5" long x 2½" wide. Wheel tread is 1½" wide. Four mounting holes are ⅝" diameter and spaced 1⅜" x 4".

The 4" rigid caster is rated at 400# capacity and measures 5⅝" high x 6½" long x 3½" wide. Wheel tread is 1½" wide. Four mounting holes are ⅜" diameter and spaced 1¼" x 5".

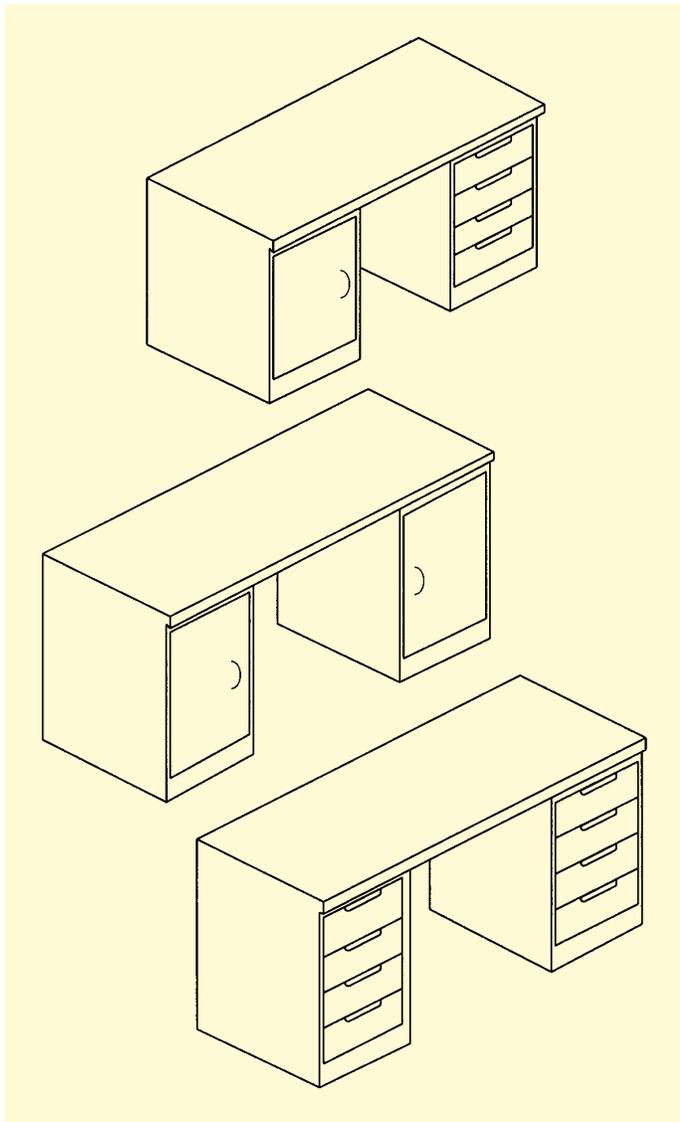
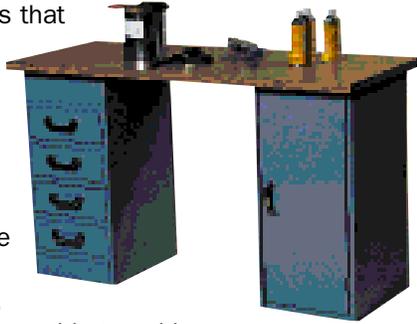
The 3½" swivel caster is rated at 250# capacity and measures 5" high x 4¼" long x 3¾" wide. Wheel tread is 1½" wide. Mounting plate is 4¼" x 3¾" and has four ⅜" diameter x ¾" long slots spaced 2⅝" x 3⅝".

### Extra hardware

Each package contains 75 each of ⅝" x ¾" bolts with nuts.

## Modular Work Benches

Here are work benches that work really hard for you, because you choose the components you need. Choose from steel or laminated hardwood work surfaces. Decide which configuration of rugged metal drawers, cabinet, space-saving panel leg, and base storage is most practical. Then choose the size you need: Units are available from 60"W x 28"D x 30"H to 72"W x 28"D x 34"H. Cabinets lock and come with 2 keys; drawers come with padlock hasp or optional built-in key locks.



## Platform-Topped Work Benches

Get back to basics the smart way, with UNICOR's sturdy platform-topped work benches. Select from steel or laminated hardwood tabletop materials, and accessorize with drawers, backs and end stops, risers, lower shelf, or electrical outlet strips. Then choose leg design: fixed or adjustable, in the basic height you require. Adjustable legs range from 30" to 36" high, and adjust on 1" centers. Legs are pre-punched for table top, horizontal stringer (stabilizer), floor anchoring, and shelf attachments, and have knockouts for electrical outlets. Available in sizes from 48"W x 24"D x 30"H to 72"W x 34"D x 34"H.

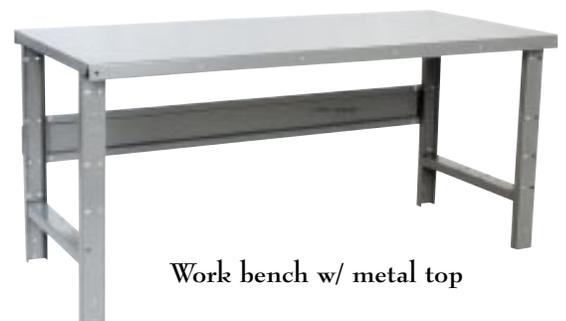
Basic workbench adjusts to the height you need, and converts to any application with the addition of accessories. Leg adjustments: Height adjustment sleeve, floor plate, height adjustment sleeve with caster base, rigid caster, swivel caster with brake, back/end stops. Configuration accessories: risers, bottom shelves, drawer with sliding tray, drawer, mounting angle, drawer lock with spring bolt, dead bolt or master key.



Work bench w/ wood top



Work bench w/shelf and drawers



Work bench w/ metal top

# Tables

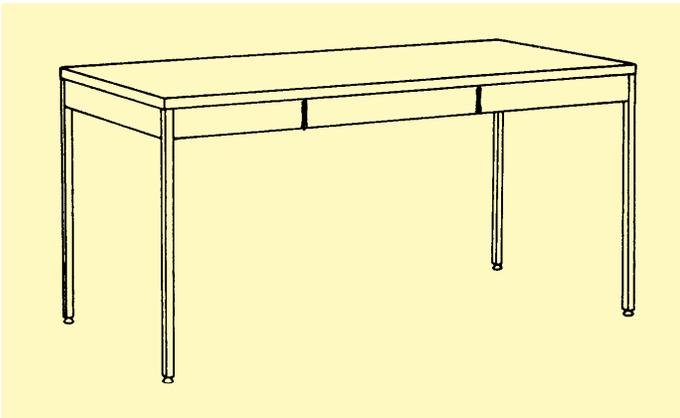
UNICOR brings you tables that are tops in form and function. Solidly constructed, each one is streamlined in its design to beautifully complement any surrounding. Quality craftsmanship and attention to detail set these tables apart from the crowd. And ample surface space lets you work or play in comfort. With UNICOR, you not only get excellent product and value, you also get a company that caters to your life-style.

## Contemporary Table

This functional and stylish table comes with a walnut laminate top and a center drawer. The legs have a satin chrome finish and adjustable glide feet.

**Table:** 60"L x 30"W x 29½"H

**Drawer:** 24½"L x 23¾"W x 2"D



## Game Table

36" x 36" checker board top, black base with fiber glass seats. Seats are available in either dish or high-back, your choice of gray, black or sand. (Table not shown.)



## Training Tables

Heavy duty training tables are offered in a variety of sizes and configurations to meet your requirements. The tables consist of two 14-gauge square tube C-legs with adjustable glides, a 16-gauge modesty panel and a laminate or Novastone® top. These tables can also be equipped with electrical capability.



## Logo Table

Logo tables are unique tables that can display your organizations seal embossed on a 24" or 30" diameter wooden top. Be proud and display your organizations seal.

The standard seals are: Navy, Marine, Army, BOP, Coast Guard, Air Force, and Government. Seals can be custom made per your specifications at an additional first run cost.



Logo Table

UNICOR makes these table and seating combinations with durability, flexibility, and good looks in mind. They're constructed with sturdy metal frames in your choice of bolt-down legs for permanent attachment to the floor or glide models, featuring chrome plated glides with nylon pads for smooth non-scratch movement. Table tops are made of thick, high-grade particle board permanently bonded with high-pressure laminate. And the fiberglass seating, designed for years of heavy, easy-care institutional use,

is available your choice of flat disk style or molded high-back shells.

The choice is yours: You decide the table size, leg style, and chair style you prefer. Then choose the color metal frame you want, as well as the tabletop laminate shade. The wide range of seating colors gives you the opportunity either to brighten dining and lounge areas with vivid colors or create a relaxed atmosphere with neutrals.



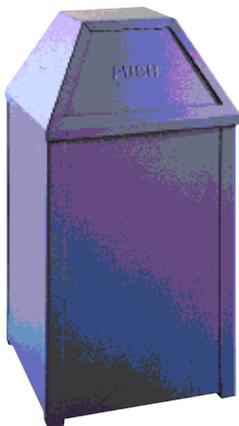
### Handtrucks

UNICOR handtrucks are constructed of sturdy steel-pipe for heavy duty use. Their beveled 8”D x 14”W bottom plate eases pick-up of loads, and 8” diameter x 2” wide durofoam wheels with bearings ensure smooth hauling. 500-lb load capacity. Available in 2-wheel and convertible 4-wheel styles.



### Waste Receptacle

This totally enclosed, heavy-duty 22-gauge steel trash receptacle is sturdy and stable — it won't tip over. With a 7 cubic foot capacity, it features two self-closing, spring-hinged doors for easy use, and a tapered top with a hook at each interior corner for hanging a removable cotton liner bag (included).



### Step Stools

UNICOR now offers an expansion to the Stop-Step family! Their appealing design, combined with industrial strength, makes them popular for many uses. The stationary aluminum platform offers a 9-inch boost. The stop-step aluminum platform with handrails, and the stop-step/double-wide aluminum platform make moving and stopping simple.



### Stationary Steel Stools

Superior construction is obvious in the unbeatable durability of these stationary steel stools. Additional superiority is provided with the mar-resistant powder epoxy finish. The optional utility tray offers a unique storage feature combining strength and affordability.



# Manufacturing Capabilities

UNICOR's five metals factories offer a diverse array of metal fabrication capabilities. The broad range of equipment styles and capacities allows the metal factories to accommodate a wide variety of products from short run custom projects to multi-year contracts. Teamed with the expertise of the Product Support Center, the Metal Products Group can work with your technical experts from product design through manufacturing start-up. As your partner in the Federal Government, we can work with your team to quickly bring products on line without the cumbersome restrictions of the solicitation process. Credit card and EDI capabilities are also on line at Federal Prison Industries to make working together as simple as possible. Below is a brief summary of our current manufacturing processes:

## Stamping

Punch press capabilities range from transfer presses capable of producing 6000 parts per hour to 500 ton presses with 10 foot beds. Part sizes range from military ID tags through shelving uprights up to 10 feet long. Metal thicknesses from 24-gage (0.024) through 10-gage (0.135) are commonly used. Though low carbon steel is the most frequently used material, aluminum, stainless steel, and other metals can also be fabricated. Automatic coil feeders are used where appropriate to maximize production efficiency. A variety of tooling options are available including permanent tooling, universal tooling and steel rule dies. The proper tooling approach is selected based on part geometry, production volume, and budget considerations. A new CNC turret press is being brought on line for short to medium run stampings where permanent tooling is not feasible due to lead time or cost constraints.

## Forming

Every UNICOR metal factory is equipped with a wide range of mechanical and hydraulic press brakes to handle most metal forming needs. Capacities up to 300 tons are available with 12 foot beds and CNC back gaging for outstanding accuracy and consistency. A variety of standard tooling configurations are in stock, and custom tooling can be developed in house for special shapes. Roll forming machines with integral punch presses and flying cut off are also available for high volume requirements in items such as pallet rack uprights and beams.

## Machining

Flexible CNC turret lathes and machining centers can quickly turn the most complex designs into finished product. By integrating the CNC machines with computer aided drafting and design stations, part designs are quickly and accurately converted from concept to reality. Carbon steel, stainless steel, and aluminum are routinely used, and other metals can be processed as well.

## Welding

Resistance welding, MIG, and TIG welding expertise are on line at all UNICOR metal factories. We routinely handle carbon steel, stainless steel, and aluminum. American Welding Society procedures are utilized and certification of welders is available. Resistance welding is used for sheet steel in the range of 24-gage (0.024") to 16-gage (0.060"). Arc welding (MIG and TIG) is used for heavier gage plate and tubing.

## Coating/Finishing Systems

The modern powder coating systems used by UNICOR provide an attractive and durable finish. First, a multistage wash system prepares the parts for painting. A phosphate coating for improved paint adhesion is included in the wash cycle. Parts are then routed through a dry off oven before entering the powder paint booths. Electrostatic paint application assures a uniform coating even in hard to reach areas. The finish is then cured to the required gloss and hardness in carefully controlled ovens. The standard coating is an epoxy base; however, other coatings including polyesters, acrylics and hybrids are available. When required for military components, chemical agent resistant coating (CARC) can be provided as well. Numerous standard colors are available, and we can match FED STD 595A or custom colors.

## Tool and Die

Each UNICOR metal factory is equipped to build and maintain its own tooling. In addition, the Product Support Center provides expertise in tooling design and fabrication for complex projects requiring the use of CNC machining centers as well as vertical and wire electrodischarge machining (EDM). From complex progressive dies to universal tooling, UNICOR's tool and die staff have the expertise to select the most cost effective tooling for your program.

## Services

To support its line of material handling products such as shelving and pallet racks, UNICOR offers complete layout and bill of material development at no charge to the customer even when site visits are required. We can use either your layout or develop the layout from building measurements. UNICOR field staff can quickly turn the floor plan into a detailed quotation, and AUTOCAD files can be provided to assist your engineers in the evaluation of the proposed design. Complete installation services are also available nationwide. In addition to assembly and installation of shelving and pallet racks, UNICOR can provide floor preparation and repair, floor and wall painting, even window washing. We can also provide relocation service to move existing material handling equipment from one facility to another. Our expert installation crews will make sure your facility not only looks good but is ready to go to work on schedule.

## UNICOR Metal Factory Locations

**El Reno, Oklahoma:** The El Reno facility is located about one hour west of Oklahoma City. Its primary product lines are pallet racking, institutional beds, and casters. In addition to a variety of stamping, forming, and welding machinery, the El Reno factory is equipped with two large roll forming machines used to produce pallet rack beams and uprights. Two powder paint lines are available to paint parts up to 20 feet in length.

**Lewisburg, Pennsylvania:** The Lewisburg factory is located about one hour north of Harrisburg and is housed within the walls of the United States Penitentiary. This facility is primarily dedicated to producing a variety of metal stampings and welded assemblies to support other UNICOR factories. Other product lines include lockers, cabinets and shelving. Lewisburg is equipped with a very versatile mix of stamping, forming, and welding machinery and has two powder paint lines capable of handling parts up to 54" by 84".

**Milan, Michigan:** Located just south of Detroit, the Milan factory produces a broad line of filing cabinets (mobile, hanging, and lateral files) as well as pallet stacking racks and metal lockers. It is equipped with a large arc welding production area and conducts in house training and certification of welders. Punch presses rated up to 200 tons provide the capability to manufacture large metal stampings. Two powder paint lines supply ample finishing capacity.

**Pekin, Illinois:** The Pekin factory is located about fifteen minutes south of Peoria in Central Illinois. This facility is unique compared to other UNICOR metal factories due to its capabilities in machining as well as stamping and forming. Their equipment includes a CNC turret lathe with automatic bar feed for parts up to 10" in diameter. Several CNC machining centers are on line to fabricate components requiring milling and drilling operations. This factory is also equipped with a new high speed turret press. Without the investment in expensive hard tooling, the turret press can fabricate prototypes or production runs of complex stampings in a wide variety of sizes and metal gages.

**Terminal Island, California:** This facility is located south of Los Angeles and produces shelving, lockers, and tables. The factory has substantial capability in stamping and forming including press brakes up to 300 tons. Arc welding and resistance welding of carbon steel are routinely performed, and two powder paint lines provide outstanding finishing capability.

We are very proud of our facilities and would welcome an opportunity to provide you with a tour of any one of the above factories. For more information, please call (202) 305-3776.

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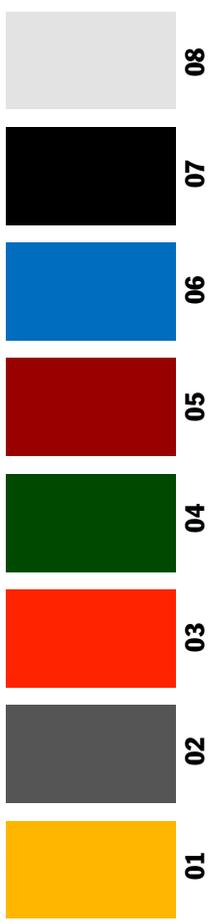
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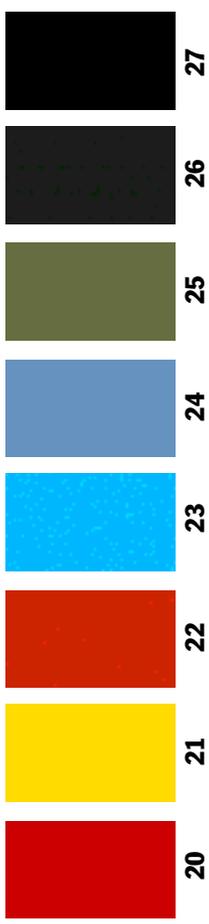
Polyester colors are standard for all industrial racking (stacking, pallet, cantilever, catwalk and mezzanines), and epoxy colors are standard for lockers, storage cabinets and files.

Color Code	Description	Polyesters	Epoxies	Wrinkles	Laminates
01	Yellow	x			
02	Dark Gray	x			
03	Orange	x			
04	Ever Green	x			
05	Red	x			
06	Dark Blue	x			
07	Walnut	x			
08	Almond	x			
20	Alert Red		x		
21	Yellow		x		
22	Orange		x		
23	Cobalt Blue		x		
24	Country Blue		x		
25	Medium Bronze		x		
26	Hunter Green		x		
27	Systems Black		x	x	
28	Systems Sand		x	x	
29	Systems Gray		x	x	
30	Postal Green		x		
40	Robin Red Wrinkle			x	
41	Military Blue Wrinkle			x	
42	Forest Wrinkle			x	
43	Port Wrinkle			x	
44	Purple Haze Wrinkle			x	
45	Sage Wrinkle			x	
46	Systems Black Wrinkle			x	
47	Systems Sand Wrinkle			x	
48	Systems Gray Wrinkle			x	
49	Mist Gray Wrinkle			x	
SP	Special Color*	x	x	x	
	Regency Walnut				x
	Gourmet Oak				x
	Beige Graphix				x
	Mouse Graphix				x
	Black				x
	Desert Beige				x
	Fog				x

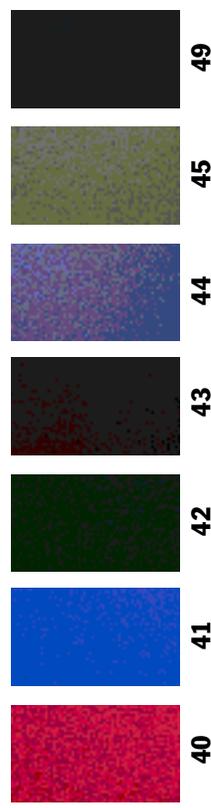
## Polyester



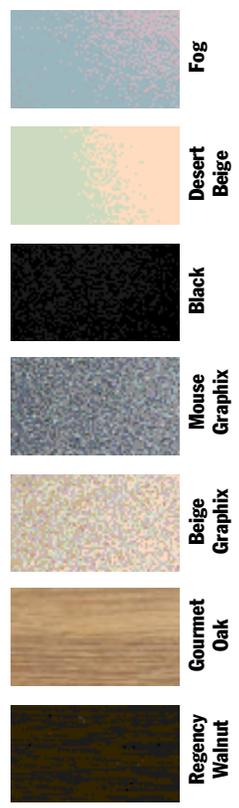
## Epoxy



## Wrinkle



## Laminate



# UNICOR Regional Sales Offices

To better serve you, our federal customers, UNICOR has a staff of sales representatives covering territories across the United States. Our representatives are in the field to help you with your purchasing needs and assist you with your UNICOR orders. They also conduct procurement seminars, and can arrange for expert assistance with technical products and services such as systems furniture, interior signage and metal shelving.

## Western Region

Alaska, California, Guam, Hawaii, Idaho, Montana, Nevada, Oregon, Washington, Asia

## Western Sales Office

5701 8th Street  
Camp Parks  
Dublin, CA 94568  
Tel: (510) 676-9467  
Fax: (510) 676-9580  
*Terry Gray \* 249-7275*

## Northwest Sales Office

1314 South Central Avenue  
Suite 100  
Kent, WA 98032  
Tel: (206) 931-7576/7585  
Fax: (206) 931-7610  
*Paula Thrush \* 249-7280*

## Central Region

Arizona, Arkansas, Colorado, Iowa, Kansas, Minnesota, Missouri, Nebraska, New Mexico, North Dakota, Oklahoma, South Dakota, Texas, Utah, Wyoming

## Central Region Sales Office

*Rita Foxford*  
Regional Sales Manager  
Tel: (817) 782-4702  
Fax: (817) 782-4701  
Pager: \*249-7288  
FMC, Carswell  
P.O. Box 27066  
J Street, Bldg. 3000  
Fort Worth, TX 76127  
Tel: (817)782-4700  
Fax: (817) 782-4701  
*Jim Clark \* 249-7287*  
(817) 782-4704

## Rocky Mountain Sales Office

8110 Industrial Avenue  
USAF Academy, CO 80840  
Tel: (719) 333-3623  
Fax: (719) 333-4404  
*Arleen Kinder \* 249-7285*

## South Central Sales Office

UNICOR / FTC  
P.O. Box 898802  
7410 South McArthur  
Oklahoma City, OK 73189-8802  
Tel: (405) 680-4018  
Fax: (405) 680-4075  
*Jim Eisenhower \* 249-7279*

## South Texas Sales Office

SA-ALC, Bldg. 171, Suite 051  
485 Quentin Roosevelt Road  
Kelly AFB, TX 78241  
Fax: (210) 925-2397  
*James Leonard \* 120-4714*  
(210) 925-2394  
*Jeannie Trevino \* 249-7284*  
(210) 925-2396

## Southwest Showroom

UNICOR/ Suite 300  
9191 Towne Centre Drive  
San Diego, CA 92122  
Tel: (619) 535-8266  
FAX: (619) 535-9366  
*Paula Cole \* 824-9733*

## Eastern Region

Alabama, Connecticut, Delaware, Florida, Georgia, Illinois, Indiana, Kentucky, Louisiana, Maine, Massachusetts, Michigan, Mississippi, New Hampshire, New Jersey, New York, North Carolina, Ohio, Pennsylvania, Rhode Island, South Carolina, Tennessee, Vermont, Wisconsin, Europe

## Eastern Region Sales Office

*Joe Scarantino*  
Regional Sales Manager  
Tel: (919) 575-9240  
Fax: (919) 575-6857  
P.O. Box 277, FPC  
Old Highway 75  
Butner, NC 27509-0277

## Southeast Sales Office

USP Atlanta  
601 McDonough Boulevard,S.E.  
Atlanta, GA 30315  
Tel: (404) 331-0825  
Fax: (404) 331-0826  
*Fred Roach \* 249-7278*

## Central Florida Sales Office

FCC Coleman  
P.O. Box 1109  
Coleman, FL 33521-1109  
Tel: (352) 330-3244  
Fax: (352) 330-3245  
*Sam Crowell \* 249-7051*

## Gulf Coast Sales Office

P.O. Box 2985, Suite 200  
201 St. Michael Street  
Mobile, AL 36652  
Tel: (334) 441-6775  
Fax: (334) 441-6776  
*Terry Henderson \* 249-7282*

## New England Sales Office

11 Barksdale Street  
Bldg. 1614 (Base Supply)  
Hanscom AFB, MA 01731-1637  
Tel: (617) 377-4348  
Fax: (617) 377-4404  
*Dan Hall \* 249-7054*

## Great Lakes Sales Office

FPI/USP Terre Haute  
Terre Haute, IN 47808  
Tel: (812) 234-0067  
Fax: (812) 234-0138  
*Bob Killebrew \* 249-7283*

## National Capital Region

District of Columbia, Maryland, Virginia, West Virginia, Puerto Rico

## National Capital Region Sales Office

*Vacant*  
Regional Sales Manager  
Tel: (202) 305-3956  
Fax: (202) 305-7350  
Pager: (888) 614-1299  
320 First Street, N.W.  
Washington, DC 20534  
Fax: (202) 305-7350

*Ronn Cohen \* 119-0471*  
(202) 305-3941  
*Ken Gould \* 119-0465*  
(202) 305-3951

*Ernest Moy \* 119-0467*  
(202) 305-3947  
*Vanessa Moy \* 119-0468*  
(202) 305-3945

*Howard Schaefer \* 119-0469*  
(202) 305-3953  
*Rudy Szollar*  
(202) 305-3935  
*Alice Ward \* 119-0473*  
(202) 305-3943

## Corporate Headquarters

320 First Street, N.W.  
Washington, DC 20534  
Tel: (202) 305-3505  
Fax: (202) 305-7350

## Deputy Director of Sales

*Sheila Richardson*  
Tel: (202) 305-3956  
Pager: (888) 938-7224

## Customer Service Center

P.O. Box 13640  
Lexington, KY 40583-3640  
Tel: (800) 827-3168  
Fax: (606) 254-9692  
*Phillip Bibbs, ext. 3004*  
Pager: (800) 895-9755

## Credit Card Operations

P.O. Box 11670  
Lexington, KY 40577-1670  
Tel: (800) 827-3168  
Fax: (606) 254-9048  
*Shelby Cano, ext. 3012*  
Pager: (800) 895-7680

\* Sales Representatives may be contacted through their pagers by dialing (800)759-8888 and the pin # beside their name.

For more information about UNICOR products or services contact Customer Service Center (800) 827-3168

